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DATA SHEET

THICK FILM CHIP RESISTORS
AUTOMOTIVE GRADE

AC series ±5%, ±1%, ±0.5%

Sizes 0201/0402/0603/0805/1206/ 1210/1218/2010/2512

RoHS compliant & Halogen free



YAGEO Phícomp



SERIES

SCOPE

This specification describes AC0201 to AC2512 chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

- All general purpose applications
- Car electronics, industrial application

FEATURES

- AEC-Q200 qualified
- Moisture sensitivity level: MSL I
- AC series soldering is compliant with J-STD-020D
- Halogen free epoxy
- RoHS compliant
 - Products with lead-free terminations meet RoHS requirements
 - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reduce environmentally hazardous waste
- High component and equipment reliability
- The resistors are 100% performed by automatic optical inspection prior to taping.

ORDERING INFORMATION - GLOBAL PART NUMBER

Part number is identified by the series name, size, tolerance, packaging type, temperature coefficient, taping reel and resistance value.

GLOBAL PART NUMBER

AC XXXX X X X XX XXXX L

(1) (2) (3) (4) (5) (6) (7)

(I) SIZE

0201/0402/0603/0805/1206/1210/1218/2010/2512

(2) TOLERANCE

 $D = \pm 0.5\%$

 $F = \pm 1\%$

 $J = \pm 5\%$ (for Jumper ordering, use code of J)

(3) PACKAGING TYPE

R = Paper taping reel

K = Embossed taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(5) TAPING REEL

07 = 7 inch dia. Reel

13 = 13 inch dia. Reel

7W = 7 inch dia. Reel & $2 \times$ standard power

(6) RESISTANCE VALUE

I Ω to 22 M Ω

There are $2\sim4$ digits indicated the resistance value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed coding rules of resistance are shown in the table of "Resistance rule of global part number".

(7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

Resistance rule	of global part
Resistance coding rule	Example
XRXX (I to 9.76 Ω)	IR = I Ω $IR5 = I.5 Ω$ $9R76 = 9.76 Ω$
XXRX	$10R = 10 \Omega$
(10 to 97.6 Ω)	$97R6 = 97.6 \Omega$
XXXR	100R = 100 Ω
(100 to 976 Ω)	976R = 976 Ω
XKXX	IK = 1,000 Ω
(1 to 9.76 KΩ)	9K76 = 9760 Ω
XMXX	IM = 1,000,000 Ω
(1 to 9.76 MΩ)	9M76= 9,760,000 Ω
XXMX (10 MΩ)	ΙΟΜ = ΙΟ,000,000 Ω

ORDERING EXAMPLE

The ordering code for an AC0402 chip resistor, value $100~\text{K}\Omega$ with $\pm1\%$ tolerance, supplied in 7-inch tape reel is: AC0402FR-07100KL.

NOTE

- All our R-Chip products are RoHS compliant and Halogen free. "LFP" of the internal 2D reel label states "Lead-Free Process".
- 2. On customized label, "LFP" or specific symbol can be printed.
- 3. AC series with ±0.5% tolerance is also available. For further information, please contact sales.



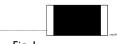
Chip Resistor Surface Mount

AC SERIES

0201 to 2512



AC0201 / AC0402



No marking

-Fig. I

AC0603 / AC0805 / AC1206 / AC1210 / AC2010 / AC2512



E-24 series: 3 digits, ±5%

First two digits for significant figure and 3rd digit for number of zeros

AC0603



E-24 series: 3 digits, ±1% & ±0.5% One short bar under marking letter

Fig. 3 Value = 24Ω



E-96 series: 3 digits, ±1% & ±0.5%

First two digits for E-96 marking rule and 3rd letter for number of zeros

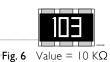
AC0805 / AC1206 / AC1210 / AC2010 / AC2512



Both E-24 and E-96 series: 4 digits, ±1% & ±0.5%

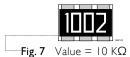
First three digits for significant figure and 4th digit for number of zeros

AC1218



E-24 series: 3 digits, ±5%

First two digits for significant figure and 3rd digit for number of zeros



Both E-24 and E-96 series: 4 digits, ±1% & ±0.5%

First three digits for significant figure and 4th digit for number of zeros

NOTE

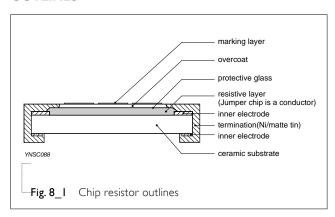
 $For further marking information, please \ refer \ to \ data \ sheet \ ``Chip \ resistors \ marking". \ Marking \ of \ AC \ series \ is \ the \ same \ as \ RC \ series.$

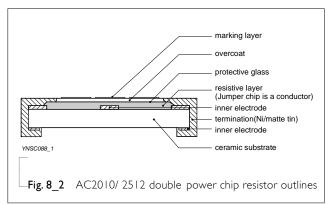
CONSTRUCTION

The resistors are constructed on top of an automotive grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive glaze. The resistive glaze is covered by a lead-free glass.

The composition of the glaze is adjusted to give the approximately required resistance value and laser trimming of this resistive glaze achieves the value within tolerance. The whole element is covered by a protective overcoat. Size 0603 and bigger is marked with the resistance value on top. Finally, the two external terminations (Ni / matte tin) are added, as shown in Fig.8.

OUTLINES

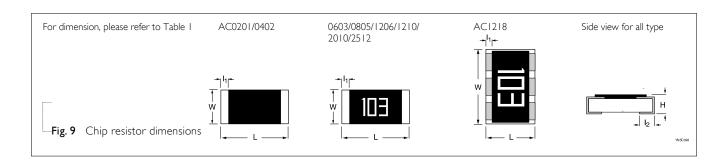




DIMENSIONS

Table I For outlines, please refer to Fig. 9

TYPE	L (mm)	W (mm)	H (mm)	I₁ (mm)	l ₂ (mm)
AC0201	0.60±0.03	0.30±0.03	0.23±0.03	0.12±0.05	0.15±0.05
AC0402	1.00 ±0.05	0.50 ±0.05	0.32 ±0.05	0.20 ±0.10	0.25 ±0.10
AC0603	1.60 ±0.10	0.80 ±0.10	0.45 ±0.10	0.25 ±0.15	0.25 ±0.15
AC0805	2.00 ±0.10	1.25 ±0.10	0.50 ±0.10	0.35 ±0.20	0.35 ±0.20
AC1206	3.10 ±0.10	1.60 ±0.10	0.55 ±0.10	0.45 ±0.20	0.40 ±0.20
AC1210	3.10 ±0.10	2.60 ±0.15	0.50 ±0.10	0.45 ±0.15	0.50 ±0.20
AC1210 7W	3.10 ±0.10	2.60 ±0.15	0.55 ±0.10	0.45 ±0.15	0.50 ±0.20
AC1218	3.10 ±0.10	4.60 ±0.10	0.55 ±0.10	0.45 ±0.20	0.40 ±0.20
AC2010	5.00 ±0.10	2.50 ±0.15	0.55 ±0.10	0.55 ±0.15	0.50 ±0.20
AC2512	6.35 ±0.10	3.10 ±0.15	0.55 ±0.10	0.60 ±0.20	0.50 ±0.20



Chip Resistor Surface Mount AC SERIES 0201 to 2512

ELECTRICAL CHARACTERISTICS

Table 2

		CHARACTERISTICS									
YPE	POWER	Operating Temperature Range	Max. Working Voltage	Max. Overload ' Voltage	Dielectric Withstandin g Voltage	Resistance Range	Temperature Coefficient	Jumper Criteria			
AC0201	1/20 W	–55°C to 155°C	25V	50V	50V	5% (E24) $I\Omega \le R \le IOM\Omega$ $I\%$ (E24/E96) $I\Omega \le R \le IOM\Omega$ 0.5% (E24/E96) $IO\Omega \le R \le IM\Omega$ Jumper $< 50m\Omega$	IΩ≤R≤I0Ω -100/+350ppm°C I0Ω <r≤i0mω ±200ppm°C</r≤i0mω 	Rated Current 0.5A Maximum Current 1.0A			
AC0402	1/16 W	–55°C to 155°C	50V	100V	100V	5% (E24) I Ω≤R≤22ΜΩ 0.5%, 1% (E24/E96) I Ω≤R≤10ΜΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤i0mω ±I00ppm°C I0MΩ<r≤22mω ±200ppm°C</r≤22mω </r≤i0mω 	Rated Current 1A Maximum Current 2A			
I/8W	–55°C to 155°C	50V	100V	100V	5% (E24) Ω≤R≤10MΩ 0.5%, 1% (E24/E96) Ω≤R≤10MΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤i0mω ±100 ppm°C</r≤i0mω 					
\C0603	1/10 ₩	–55°C to 155°C	75V	150V	150V	5% (E24) IΩ≤R≤22MΩ 0.5%, I% (E24/E96) IΩ≤R≤I0MΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤i0mω ±I00ppm°C I0MΩ<r≤22mω ±200ppm°C</r≤22mω </r≤i0mω 	Rated Current 1A Maximum Current			
_	1/5 W	–55°C to 155°C	75V	150V	150V	5% (E24) IΩ≤R≤10MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤i0mω ±100 ppm°C</r≤i0mω 				

Chip Resistor Surface Mount AC SERIES 0201 to 2512

	1	CHARACTERISTICS								
TYPE	POWER	Operating Temperature Range	Max. Working Voltage	Max. Overload \ Voltage	Dielectric Withstandin g Voltage	Resistance Range	Temperature Coefficient	Jumper Criteria		
AC0805	1/8 W	–55°C to 155°C	150V	300V	300V	5% (E24) IΩ≤R≤22MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤i0mω ±I00ppm°C I0MΩ<r≤22mω ±200ppm°C</r≤22mω </r≤i0mω 	Rated Current 2A Maximum Current 5A		
_	- 1/4 W	–55°C to 155°C	150V	300V	300V	5% (E24) IΩ≤R≤10MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤i0mω ±I00 ppm°C</r≤i0mω 			
AC1206	1/4 W	–55°C to 155°C	200V	400V	500V	5% (E24) IΩ≤R≤22MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤i0mω ±I00ppm°C I0MΩ<r≤22mω ±200ppm°C</r≤22mω </r≤i0mω 	Rated Current 2A Maximum Current 10A		
_	1/2 W	–55°C to 155°C	200V	400V	500V	5% (E24) IΩ≤R≤10MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤i0mω ±I00 ppm°C</r≤i0mω 			
AC1210	1/2 W	–55°C to 155°C	200V	500V	500V	5% (E24) IΩ≤R≤22MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤i0mω ±100ppm°C I0MΩ<r≤22mω ±200ppm°C</r≤22mω </r≤i0mω 	Rated Current 2A Maximum Current 10A		
	IW	–55°C to 155°C	200V	500V	500V	5% (E24) Ω≤R≤10ΜΩ 0.5%, 1% (E24/E96) Ω≤R≤10ΜΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤i0mω ±I00 ppm°C</r≤i0mω 			

Chip Resistor Surface Mount AC SERIES 0201 to 2512

				(CHARACTE	RISTICS		
TYPE	POWER	Operating Temperature Range	Max. Working Voltage	Max. Overload \ Voltage	Dielectric Withstandin g Voltage	Resistance Range	Temperature Coefficient	Jumper Criteria
AC1218	ΙW	–55°C to 155°C	200V	500V	500V	5% (E24) IΩ≤R≤IMΩ 0.5%, I% (E24/E96) IΩ≤R≤IMΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤imω ±100ppm°C</r≤imω 	Rated Current 6A Maximum Current 10A
_	1.5W	–55°C to 155°C	200V	500V	500V	5% (E24) IΩ≤R≤IMΩ 0.5%, I% (E24/E96) IΩ≤R≤IMΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤imω ±I00 ppm°C</r≤imω 	
AC2010	3/4 W	–55°C to 155°C	200V	500V	500V	5% (E24) IΩ≤R≤22MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤i0mω ±I00ppm°C I0MΩ<r≤22mω ±200ppm°C</r≤22mω </r≤i0mω 	Rated Current 2A Maximum Current 10A
	1.25W	–55 °C to 155 °C	200V	500V	500V	5% (E24) Ω≤R≤10MΩ 0.5%, 1% (E24/E96) Ω≤R≤10MΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤i0mω ±I00 ppm°C</r≤i0mω 	
AC2512	IW	–55°C to 155°C	200V	500V	500V	5% (E24) Ω≤R≤22MΩ 0.5%, 1% (E24/E96) Ω≤R≤10MΩ Jumper<50mΩ	IΩ≤R≤I0Ω ±200ppm°C I0Ω <r≤i0mω ±I00ppm°C I0MΩ<r≤22mω ±200ppm°C</r≤22mω </r≤i0mω 	Rated Current 2A Maximum Current
	2 W	–55 °C to 155 °C	200V	400V	500V	5% (E24) IΩ≤R≤10MΩ 0.5%, I% (E24/E96) IΩ≤R≤10MΩ	IΩ≤R≤I0Ω ±200 ppm°C I0Ω <r≤i0mω ±I00 ppm°C</r≤i0mω 	

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FOOTPRINT AND SOLDERING PROFILES

Recommended footprint and soldering profiles of AC-series is the same as RC-series. Please refer to data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	AC0201	AC0402	AC0603	AC0805	AC1206	AC1210	AC1218	AC2010	AC2512
Paper taping reel (R)	7" (178 mm)	10,000	10,000	5,000	5,000	5,000	5,000			
	13" (330 mm)	50,000	50,000	20,000	20,000	20,000	20,000			
Embossed taping reel (K)	7" (178 mm)							4,000	4,000	4,000

NOTE

1. For paper/embossed tape and reel specifications/dimensions, please refer to data sheet "Chip resistors packing".

FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

Range: -55 °C to +155 °C

POWER RATING

Each type rated power at 70 °C:

AC0201=1/20W (0.05W)

AC0402=1/16W (0.0625W); 1/8W (0.125W)

AC0603=I/I0W (0.IW); 1/5W (0.2W)

AC0805=1/8W (0.125W); 1/4 W(0.25 W)

ACI206=I/4W (0.25W); 1/2 W (0.5 W)

ACI210=1/2W (0.5W); IW

AC1218=1W; 1.5W

AC2010=3/4W (0.75W); 1.25W

AC2512=1 W; 2W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(P \times R)}$$

Or Maximum working voltage whichever is less

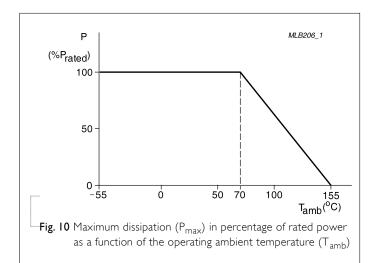
Where

V = Continuous rated DC or AC (rms) working

voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$



TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
High Temperature Exposure	AEC-Q200 Test 3 MIL-STD-202 Method 108	1,000 hours at TA = 155 °C, unpowered	$\pm (1.0\% + 0.05\Omega)$ for D/F tol $\pm (2.0\% + 0.05\Omega)$ for J tol <50 m Ω for Jumper
Moisture Resistance	AEC-Q200 Test 6 MIL-STD-202 Method 106	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	$\pm (0.5\% + 0.05\Omega)$ for D/F tol $\pm (2.0\% + 0.05\Omega)$ for J tol $<$ 100 m Ω for Jumper
		Parts mounted on test-boards, without condensation on parts	
Biased Humidity	AEC-Q200 Test 7 MIL-STD-202 Method 103	I,000 hours; 85 °C / 85% RH I0% of operating power Measurement at 24±4 hours after test conclusion.	$\pm (1.0\% + 0.05 \Omega)$ for D/F tol $\pm (3.0\% + 0.05 \Omega)$ for J tol $< 100~\text{m}\Omega$ for Jumper
Operational Life	AEC-Q200 Test 8 MIL-STD-202 Method 108	1,000 hours at 125 °C, derated voltage applied for 1.5 hours on, 0.5 hour off, still-air required	$\pm (1.0\% + 0.05 \Omega)$ for D/F tol $\pm (3.0\% + 0.05 \Omega)$ for J tol $<$ 100 m Ω for Jumper
Resistance to Soldering Heat	AEC-Q200 Test 15 MIL-STD-202 Method 210	Condition B, no pre-heat of samples Lead-free solder, 260±5 °C, 10±1 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	$\pm (0.5\% + 0.05\Omega)$ for D/F tol $\pm (1.0\% + 0.05\Omega)$ for J tol <50 m Ω for Jumper No visible damage
Thermal Shock	AEC-Q200 Test 16 MIL-STD-202 Method 107	-55/+125 °C Number of cycles is 300. Devices mounted Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	$\pm (0.5\% + 0.05 \Omega)$ for D/F tol $\pm (1.0\% + 0.05 \Omega)$ for J tol <50 m Ω for Jumper
ESD AEC-Q200 Test 17 Human Body Model, AEC-Q200-002 I pos. + I neg. discharges 0201: 500V 0402/0603: 1KV 0805 and above: 2KV		I _{pos.} + I _{neg.} discharges 0201: 500V 0402/0603: IKV	$\pm (3.0\% \pm 0.05 \ \Omega)$ <50 m Ω for Jumper

Chip Resistor Surface Mount AC SERIES 0201 to 2512

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability - Wetting	AEC-Q200 Test 18 J-STD-002	Electrical Test not required Magnification 50X SMD conditions: (a) Method B, aging 4 hours at 155 °C dry heat, dipping at 235±3 °C for 5±0.5 seconds. (b) Method B, steam aging 8 hours, dipping at 215±3 °C for 5±0.5 seconds. (c) Method D, steam aging 8 hours, dipping at 260±3 °C for 7±0.5 seconds.	Well tinned (≥95% covered) No visible damage
Board Flex	AEC-Q200 Test 21 AEC-Q200-005	Chips mounted on a 90mm glass epoxy resin PCB (FR4) Bending for 0201/0402: 5 mm 0603/0805: 3 mm 1206 and above: 2 mm Holding time: minimum 60 seconds	\pm (1.0%+0.05 Ω) <50 m Ω for Jumper
Temperature Coefficient of Resistance (T.C.R.)	MIL-STD-202 Method 304	At +25/–55 °C and +25/+125 °C	Refer to table 2
		Formula: $T.C.R = \frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$ Where $t_1 = +25 \text{ °C or specified room temperature}$ $t_2 = -55 \text{ °C or } +125 \text{ °C test temperature}$ $R_1 = \text{resistance at reference temperature in ohms}$ $R_2 = \text{resistance at test temperature in ohms}$	
Short Time Overload	IEC60115-1 4.13	2.5 times of rated voltage or maximum overload voltage whichever is less for 5 sec at room temperature	$\pm (1.0\% + 0.05\Omega)$ for D/F tol $\pm (2.0\% + 0.05\Omega)$ for J tol <50 m Ω for Jumper
FOS	ASTM-B-809-95	Sulfur (saturated vapor) 500 hours, 60±2°C, unpowered	±(1.0%+0.05 Ω)

Chip Resistor Surface Mount AC SERIES 0201 to 2512

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 5	Dec. 07, 2015	-	- Add in AC double power
Version 4	May 25, 2015	-	- Remove 7D packing
			- Extend resistance range
			- Add in AC0201
			- Update FOS test and requirements
Version 3	Feb 13, 2014	-	- Feature description updated
			- add ±0.5%
			- delete 10" taping reel
Version 2	Feb. 10, 2012	-	- Jumper criteria added
			- ACI218 marking and outline figure updated
Version I	Feb. 01, 2011	-	- Case size 1210, 1218, 2010, 2512 extended
			- Test method and procedure updated
			- Packing style of 7D added
Version 0	Nov. 10, 2010	-	- First issue of this specification

0201 to 2512

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