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## L6451

### 28 channel inkjet driver

### Features

- Multipower BCD technology
- 40 V DMOS output breakdown
- Precise output energy
- ESD output protection with clamping diodes
- Very low quiescent current
- PLCC44 package

#### Description

The L6451 is realized in Multipower BCD Technology which combines isolated DMOS power transistors with CMOS and Bipolar circuits on the same IC. By using mixed technology it has been possible to optimize the logic circuitry and the power stage to achieve the best possible performances.

#### Table 1.Device summary

| Order codes | Package                 |
|-------------|-------------------------|
| L6451       | PLCC44                  |
| L6451013TR  | PLCC44 in tape and reel |
| L6451DIE8   | DIE                     |

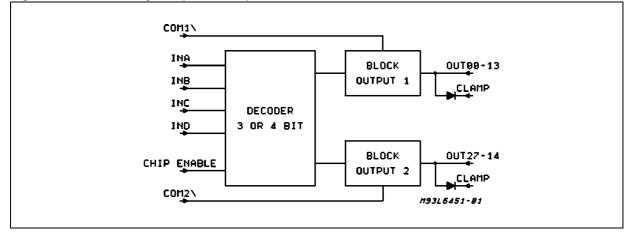
#### Figure 1. Block diagram (4-bit case)



Intended to be used in inkjet printer applications as a 4 to 28 (2 x 14) line selectable decoder/driver, the L6451 device driver has the advantages of low power CMOS inputs and logic, with 28 high current and high voltage DMOS outputs capable of sustaining a maximum of 40 V.

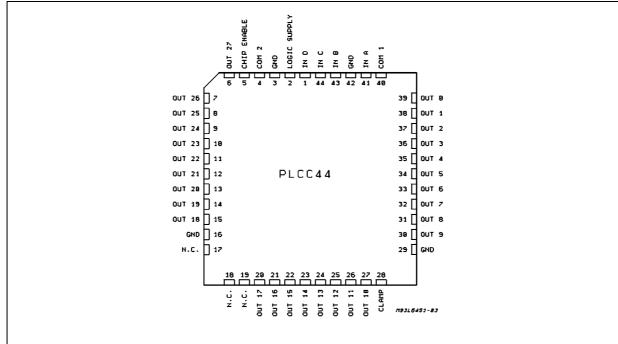
On system power up the output drivers are locked out using the chip enable function; two enable inputs are available for the different driver banks. An internal power-on system is implemented in order to avoid wrong output commutation during the supply voltage transients.

Using a mask option during manufacturing allows a different decoding. Control of the energy delivered to the print head is made by means of a special circuitry. All driver outputs are capable of withstanding a contact discharge of +/-8 kV with the IC biased.



### 1 Pin information





#### Table 2. Pin description

| Pin Name           | Function   |
|--------------------|--|
| V <sub>DD</sub>    | 5 V logic supply.  |
| GND                | Logic and power ground.  |
| OUT0 to OUT27      | DMOS outputs.  |
| CLAMP              | This pin has to be connected to the power supply voltage of the head resistors. Each of the output DMOS have their drain connected with the anode of a protection diode, all the cathodes of the protection diodes are connected to the clamp pin. In order to have the device supplied, the CLAMP pin needs to be connected to the power. |
| INA, INB, INC, IND | Decoder inputs.  |
| COM1, COM2         | A low logic input on these pins enables the outputs selected by the decoder inputs.  |
| CHIP ENABLE        | A logic high enable the chip.  |



#### L6451

### 2 Electrical characteristics

| Symbol             | Parameter   | Value                         | Unit |
|--------------------|---|-------------------------------|------|
| V <sub>OUT</sub>   | Output voltage  | 40                            | V    |
| V <sub>CLAMP</sub> | Output clamping voltage                               | 40                            | V    |
| I <sub>OUT</sub>   | Output continuous current                             | 0.8                           | A    |
| I <sub>PEAK</sub>  | Output peak current (with duty cycle = 10% TON= 4 ms) | 2                             | A    |
| TJ                 | Junction temperature                                  | 150                           | °C   |
| V <sub>DD</sub>    | Logic supply voltage                                  | 7                             | V    |
| V <sub>IN</sub>    | Input voltage range                                   | -0.3 V to V <sub>S</sub> +0.3 | V    |
| T <sub>amb</sub>   | Operating temperature range                           | 0 to 70                       | °C   |
| T <sub>stg</sub>   | Storage temperature range                             | -55 to 150                    | °C   |

#### Table 3.Absolute maximum ratings

#### Table 4. Thermal data

| Symbol                | Parameter                                | Value             | Unit  |
|-----------------------|--|-------------------|-------|
| R <sub>th j-amb</sub> | Thermal resistance junction-ambient max. | 65 <sup>(1)</sup> | ° C/W |

1. Device mounted on PCB.

#### Table 5.DC electrical characteristcs<sup>(1)</sup>

| Symbol             | Parameter  | Test Condition   | Min.                 | Тур. | Max.          | Unit   |
|--------------------|--|--|----------------------|------|---------------|--------|
| V <sub>DD</sub>    | Logic supply voltage   |  | 4.75                 | 5    | 5.25          | V      |
| V <sub>CLAMP</sub> | Clamping voltage   |  | 9                    |      | 38            | V      |
| V <sub>IL</sub>    | Low level input voltage  |  |                      |      | 1.2           | V      |
| V <sub>IH</sub>    | High level input current   |  | V <sub>DD</sub> -1.2 |      |               | V      |
| ILL                | Low level input current  | V <sub>IN</sub> = V <sub>IL</sub>                                  |                      |      | -200          | μA     |
| I <sub>LH</sub>    | High level input current   | V <sub>IN</sub> = V <sub>IH</sub>                                  |                      |      | 10            | μA     |
| I <sub>DD</sub>    | Logic supply current   | (Independent from the output conditions)                           |                      |      | 5             | mA     |
|                    |  | Tj = 25 °C D.C. 0.4 A  |                      | 0.9  |               | V      |
| V                  | V <sub>OUT</sub> Output saturation voltage   | Tj = 25 °C D.C. 0.5 A  |                      | 1.1  |               | V      |
| VOUT               |  | Tj = 90 °C D.C. 0.4 A  |                      | 1.4  |               | V      |
|                    |  | Tj = 90 ° C D.C. 0.5 A   |                      | 1.7  |               | V      |
| ΔV <sub>CE</sub>   | Output saturation absolute<br>voltage variation around the<br>typ. values for extended<br>temperature ranges | Tj = 25° C to 90° C D.C.: 0.4 A<br>Tj = 25° C to 90° C D.C.: 0.5 A |                      |      | ±0.2<br>±0.25 | v<br>v |
| R <sub>DS</sub> ON |  |  |                      | 2.2  |               | Ω      |

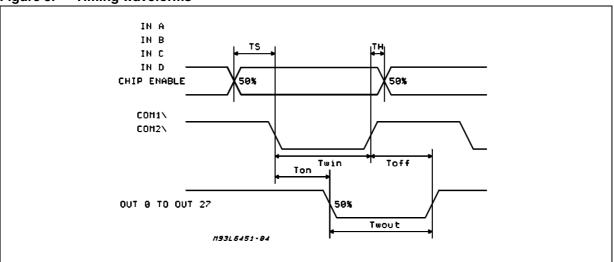
1.  $T_{amb} = 25^{\circ}C$ ,  $V_{DD} = 5V$ ,  $V_{clamp} = 18$  V unless otherwise specified



| Symbol            | Signal Name                          | Parameter  | Test<br>Condition   | Min. | Тур.             | Max. | Unit |
|-------------------|--------------------------------------|--|---|------|------------------|------|------|
| Τ <sub>S</sub>    | INA, INB, INC,<br>IND Vs COMn        | SET - UP time  |   | 30   |                  |      | ns   |
| т <sub>н</sub>    | INA, INB, INC,<br>IND Vs COMn        | HOLD time  |   | 0    |                  |      | ns   |
| T <sub>on</sub>   | COM1,2,3,4 V <sub>S</sub> OUT 0 to N | TURN - ON time   | I <sub>OUT</sub> = 0.5 A,<br>R <sub>L</sub> = 39 Ω<br>T <sub>j</sub> = 25 to<br>90 °C |      | 150              |      | ns   |
| T <sub>off</sub>  | COM1,2,3,4 V <sub>S</sub> OUT 0 to N | TURN - OFF time  | $I_{OUT}$ = 0.5 A,<br>R <sub>L</sub> = 39 Ω<br>T <sub>j</sub> = 25 to 90°C            |      | 150              |      | ns   |
| t <sub>r</sub>    |                                      | Rise time  |   |      | 100              |      | ns   |
| t <sub>f</sub>    |                                      | Fall time  |   |      | 100              |      | ns   |
| T <sub>wout</sub> |                                      | Output pulse<br>width  | $T_{win}$ = 3.5 ms<br>R <sub>L</sub> = 40 $\Omega$<br>I <sub>OUT</sub> = 0.5 A        | -20  | T <sub>win</sub> | +80  | ns   |
|                   |                                      | Maximum<br>allowable variation<br>of the output              | $R_L$ = 39 Ω<br>V <sub>CLAMP</sub> = 18 V   |      |                  | ±4   | %    |
| ΔP <sub>D</sub>   |                                      | power transmitted<br>by each driver to<br>the resistive load | R <sub>L</sub> = 40 Ω<br>V <sub>clamp</sub> = 18 V                                    |      | <u>+</u> 4       |      | %    |

| Table 6. AC electrical characteristics | Table 6. | AC electrical characteristics |
|--|----------|-------------------------------|
|--|----------|-------------------------------|

#### Figure 3. Timing waveforms



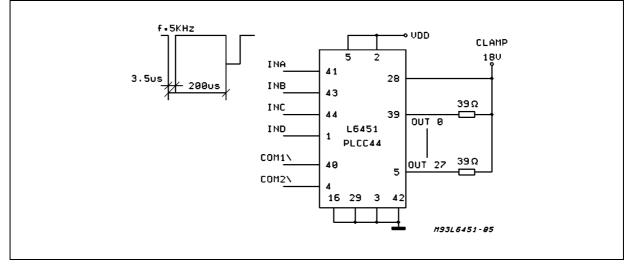


### 3 Functional description

#### Table 7.Decoder truth table

| IND | INC | INB | INA (LSB) | OUTPUTS |
|-----|-----|-----|-----------|---------|
| 0   | 0   | 0   | 0         | 0.27    |
| 0   | 0   | 0   | 1         | 1.26    |
| 0   | 0   | 1   | 0         | 2.25    |
| 0   | 0   | 1   | 1         | 3.24    |
| 0   | 1   | 0   | 0         | 4.23    |
| 0   | 1   | 0   | 1         | 5.22    |
| 0   | 1   | 1   | 0         | 6.21    |
| 0   | 1   | 1   | 1         | 7.20    |
| 1   | 0   | 0   | 0         | 8.19    |
| 1   | 0   | 0   | 1         | 9.18    |
| 1   | 0   | 1   | 0         | 10.17   |
| 1   | 0   | 1   | 1         | 11.16   |
| 1   | 1   | 0   | 0         | 12.15   |
| 1   | 1   | 0   | 1         | 13.14   |
| 1   | 1   | 1   | 0         | ALL OFF |
| 1   | 1   | 1   | 1         | ALL OFF |

#### Figure 4. Application circuit



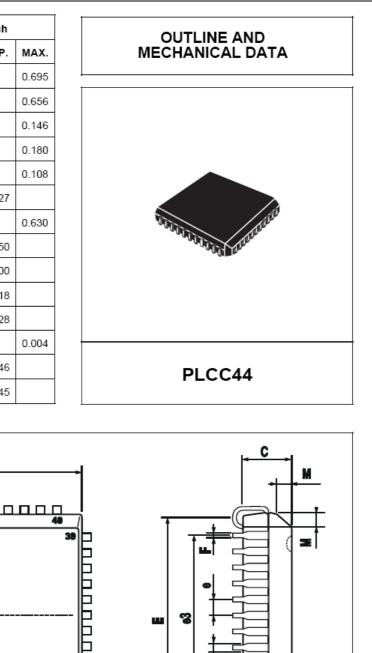
### 4 Package information

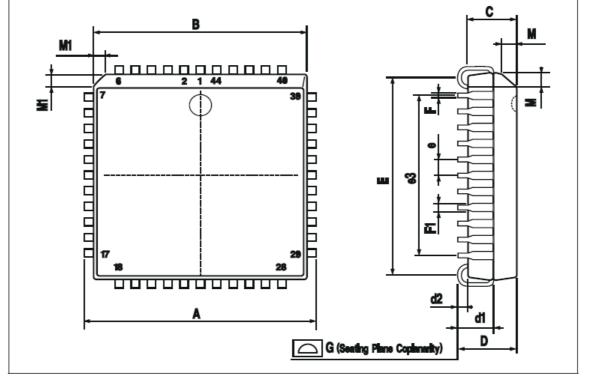
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| DIM. |       | mm   |       |       | inch  |       |
|------|-------|------|-------|-------|-------|-------|
|      | MIN.  | TYP. | MAX.  | MIN.  | TYP.  | MAX.  |
| А    | 17.4  |      | 17.65 | 0.685 |       | 0.695 |
| В    | 16.51 |      | 16.65 | 0.650 |       | 0.656 |
| С    | 3.65  |      | 3.7   | 0.144 |       | 0.146 |
| D    | 4.2   |      | 4.57  | 0.165 |       | 0.180 |
| d1   | 2.59  |      | 2.74  | 0.102 |       | 0.108 |
| d2   |       | 0.68 |       |       | 0.027 |       |
| E    | 14.99 |      | 16    | 0.590 |       | 0.630 |
| е    |       | 1.27 |       |       | 0.050 |       |
| e3   |       | 12.7 |       |       | 0.500 |       |
| F    |       | 0.46 |       |       | 0.018 |       |
| F1   |       | 0.71 |       |       | 0.028 |       |
| G    |       |      | 0.101 |       |       | 0.004 |
| М    |       | 1.16 |       |       | 0.046 |       |
| M1   |       | 1.14 |       |       | 0.045 |       |

Figure 5. PLCC44 mechanical data and package dimensions





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### **Revision history**

| Date          | Revision | Description of Changes   |
|---------------|----------|--|
| Dec-2000      | 2        | First Issue in EDOCS dms                                       |
| May -2005     | 3        | Changed only look and feel layout                              |
| 02-Apr-2009 4 |          | Converted to corporate template.<br>Added ECOPACK information. |

 Table 8.
 Document revision history



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