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DRAWING NUMBER	ISSUE
516-254-091-109	5
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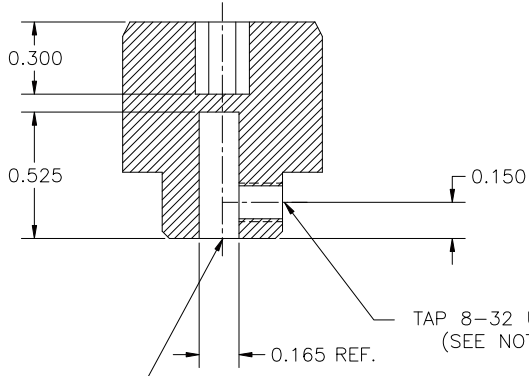
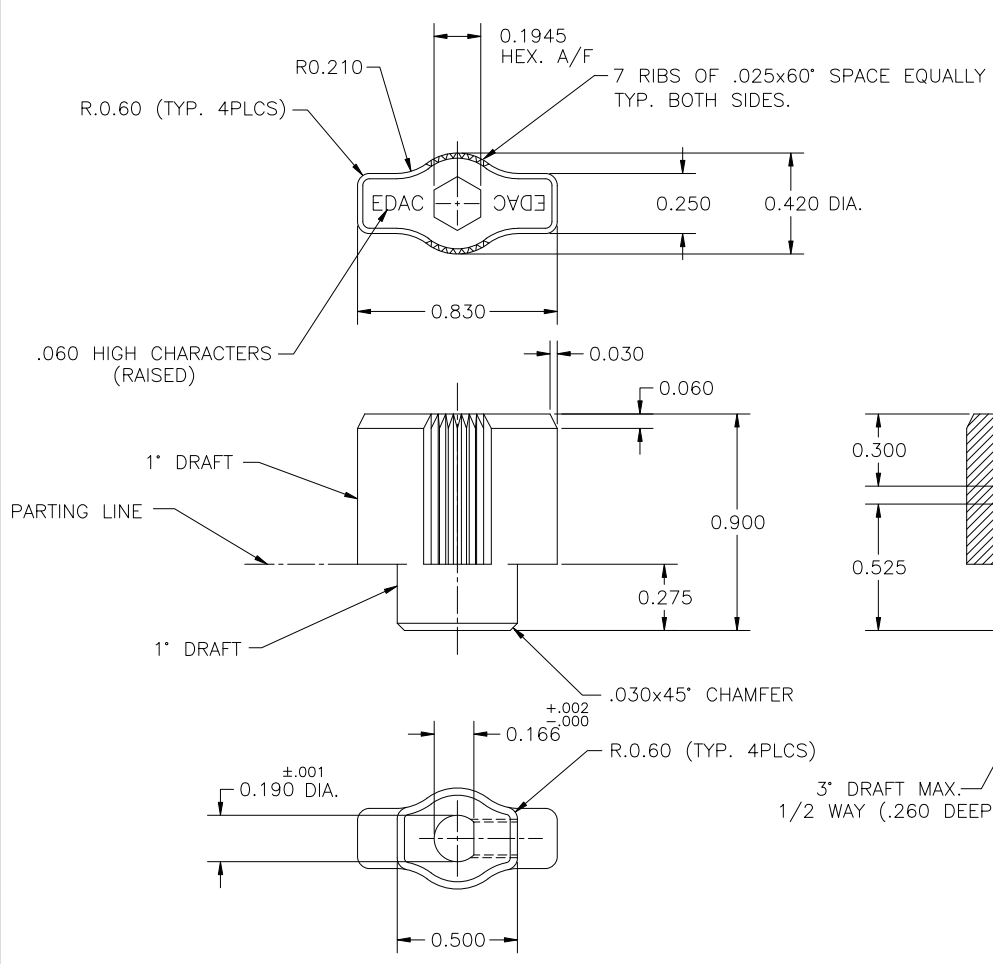
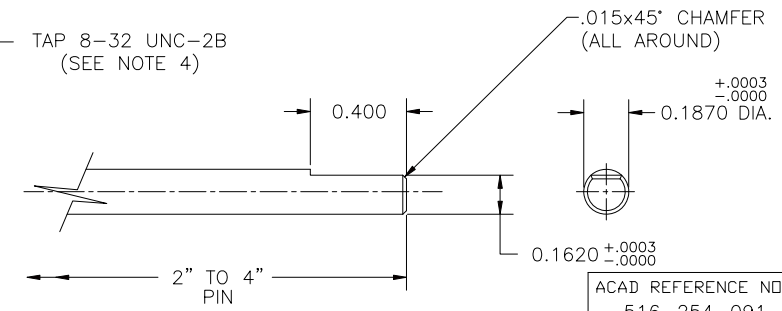


FIGURE "A"
TIP OF SHAFT OPENING GAUGE
MATERIAL: H.S.S. HARDEN



ACAD REFERENCE NO.
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- NOTES:
- 1- MATERIAL: ZINC DIECAST ZAMAK 5.
 - 2- STD. PLATING (EDAC SPEC. 81/10, CODE 109) ZINC PLATING (ELECTRODEPOSITED) .0002" TO .0004" THICK WITH BLACK DYED CHROMATE FINISH.
 - 3- THE GAUGE SHOWN IN FIGURE "A" SHALL SLIDE FREELY INTO THE SHAFT OPENING OF THE KNOB AFTER ALL PLATING AND TAPPING OPERATIONS ARE COMPLETED.
 - 4- 8-32 SOCKET SET SCREW FLAT POINT 3/16 LONG MUST BE INSTALL AFTER PLATED.

RECOMMENDED: DISPOSITION OF STOCK (PRIOR ISSUE PARTS)	① ORIGINAL
<input type="checkbox"/> SCRAP <input type="checkbox"/> REWORK <input type="checkbox"/> SEE ENGINEERING MEMO	② PARTING LINE AND DRAFT ADDED. AND DWG. N° WAS SK-970505 F.BRIONES FEB.12/96
<input type="checkbox"/> INSPECT <input type="checkbox"/> USE AS IS <input type="checkbox"/> SEE ENGINEERING MEMO	③ NOTE 4 ADDED F.BRIONES OCT. 9/97
ISSUE NUMBER	④ DWG.NO. CHANGE TO P/T NO. F.BRIONES JAN.17/00
	⑤ ROTATED HEX J.LEE JULY 23/09

TOLERANCE UNLESS NOTED		DRAWING NOTES: 1) DO NOT SCALE DRAWING. 2) DIMENSIONS ARE IN INCHES AND INCLUDE THICKNESS OF PLATING. 3) ALL SCREW THREADS TO BE CLASS 2 FIT (AMSTD.) UNLESS OTHERWISE SPECIFIED.		THIRD ANGLE PROJECTION 	DRAWN: F.BRIONES	DATE: FEB.5/97
DIMENSION	TOLERANCE				CHECKED:	DATE:
.00	± .				ENG.APPR:	DATE:
.000	± .005				SCALE:	SHEET 1 OF 1
.0000	± .	DRAWING NUMBER	516-254-091-109	ISSUE	5	
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