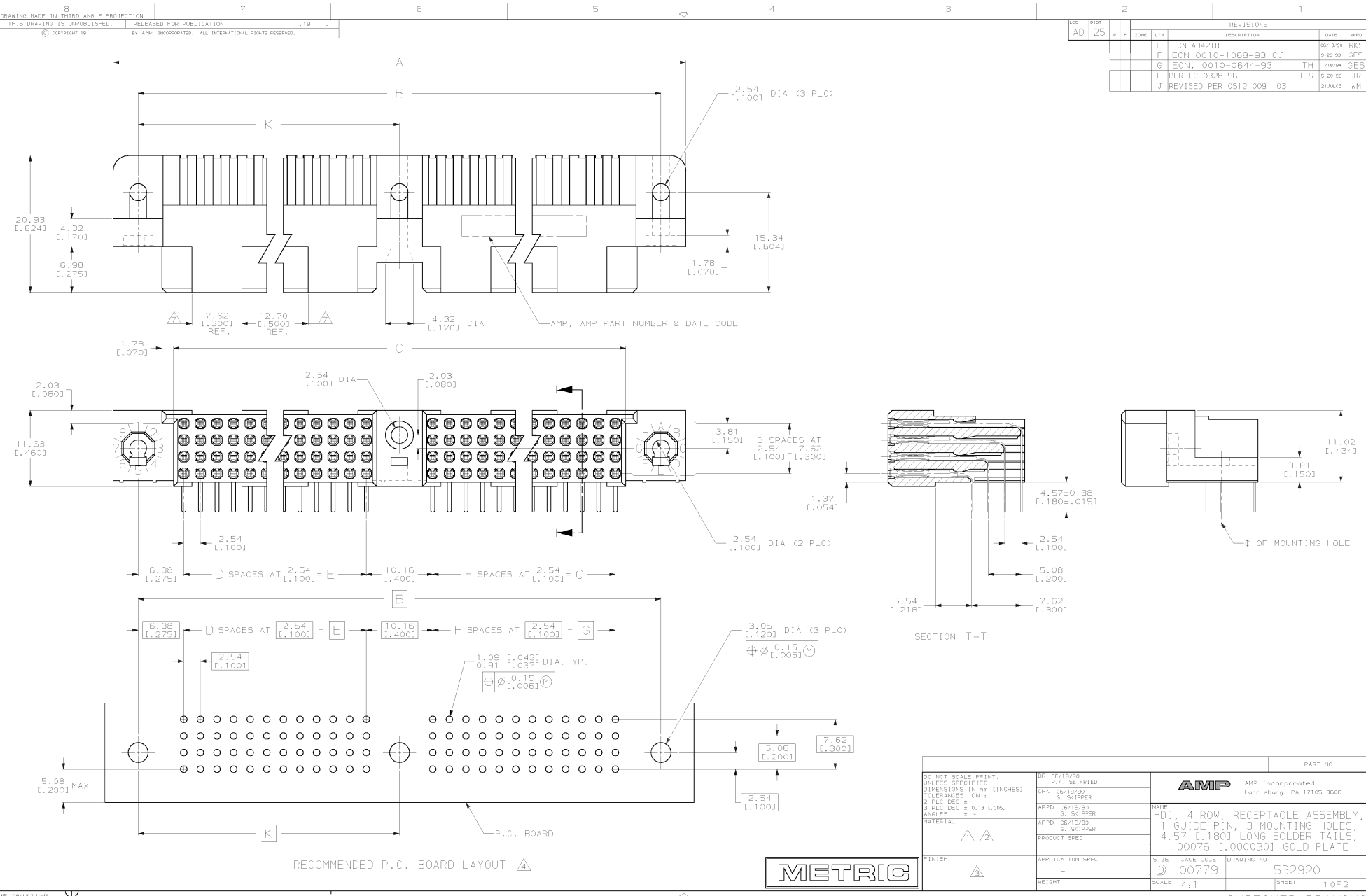


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REV	DATE	BY	CHK	APP	REVISIONS		
					DESCRIPTION	DATE	APP
C	06/19/90				CCN AD4218		RES
F	06/28/90				ECN: 0010-1068-93 CJ		SES
G	11/28/94				ECN: 0010-0644-93 TH		GES
I	06/28/96				PER EC 0328-55 T.S.		JR
J	01/03/03				REVISED PER CS12 0091 03		WM

<small>DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm (INCHES) TOLERANCES ON: Ø PLC DEC ± .015 (0.006) Ø PLC DEC ± 0.3 (0.012) ANGLES</small>		<small>DR 06/19/90 D.K. SEIFRIED CHK 06/19/90 G. SKIPPER APPD 06/19/90 G. SKIPPER APPD 06/19/90 E. SKIPPER PRODUCT SPEC -</small>		<small>PART NO AMP AMP Incorporated Harrisburg, PA 17105-3506</small>	
<small>MATERIAL -</small>		<small>FINISH -</small>		<small>NAME HD: 4 ROW RECEPTACLE ASSEMBLY, 1 6JDC P/N, 3 MOUNTING HOLES, 4.57 [.180] LONG SOLDER TAILS, .00076 [.00030] GOLD PLATE</small>	
<small>APPROVALS</small>		<small>APPROVALS</small>		<small>SIZE D 00779</small>	
<small>HEIGHT</small>		<small>SCALE: 4:1</small>		<small>DRAWING NO 532920</small>	
				<small>SHEET 1 OF 2</small>	



CUSTOMER DRAWING

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REV	DATE	BY	CHK	APP	DESCRIPTION	DATE	APP
AD	25				SEE SHEET 1		

- △ HOUSING MATERIAL: THERMOPLASTIC, COLOR-NATURAL.
- △ CONTACT MATERIAL: COPPER ALLOY.
- △ CONTACT FINISH: .00127-.00254 [.000050-.000100] NICKEL UNDERPLATE ALL OVER; .00076 [.000030] GOLD PLATE IN CONTACT AREA. TIN-LEAD PLATED SOLDER TAILS.
- △ SOLDER TAILS MUST FIT HOLE PATTERN AS SHOWN ON THE RECOMMENDED P.C. BOARD LAYOUT.
- 5. DIMENSIONS IN BRACKETS ARE IN INCHES.
- △ PART NUMBER 15 OBSOLETE.
- △ QUANTITIES OF VOID CORING ARE DEPENDENT ON THE POSITION SIZE OF THE HOUSING.

									532920-9
164.46 [6.475]	152.40 [6.000]	60	52.40 [6.000]	60	318.1 [12.524]	328.93 [12.950]	336.55 [13.250]	489	532920-8
156.84 [6.175]	144.78 [5.700]	57	44.78 [5.700]	57	302.87 [11.924]	313.89 [12.350]	321.31 [12.650]	464	532920-7
148.22 [5.875]	137.16 [5.400]	54	37.16 [5.400]	54	287.63 [11.324]	298.45 [11.750]	306.07 [12.050]	440	532920-6
141.60 [5.575]	129.54 [5.100]	51	29.54 [5.100]	51	272.39 [10.724]	283.21 [11.150]	290.83 [11.450]	415	532920-5
133.98 [5.275]	121.92 [4.800]	48	21.92 [4.800]	48	257.15 [10.124]	267.97 [10.550]	275.59 [10.850]	392	532920-4
126.36 [4.975]	114.30 [4.500]	45	14.30 [4.500]	45	241.91 [9.524]	252.73 [9.950]	260.35 [10.250]	368	532920-3
118.74 [4.675]	106.68 [4.200]	42	6.68 [4.200]	42	226.67 [8.924]	237.49 [9.350]	245.11 [9.650]	344	532920-2
111.12 [4.375]	99.06 [3.900]	39	99.06 [3.900]	39	211.43 [8.324]	222.25 [8.750]	229.87 [9.050]	320	532920-1
K	G	F	E	D	C	B	A	POSN	PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN MM (INCHES) TOLERANCES ON + 2 FLD DEC + 3 FLD DEC + 0.13 (.005) ANGLES MATERIAL △ △	DR 06/19/90 P.K. SKIPPED CHK 06/19/90 G. SKIPPER APP'D 06/19/90 G. SKIPPER APP'D 06/19/90 E. SKIPPER PRODUCT SPEC -	AMP AMP Incorporated Harrisburg, PA 17105-3506 NAME HD: 4 ROW RECEPTACLE ASSEMBLY, 1 GUIDE PIN, 3 MOUNTING HOLES, 4.57 [.180] LONG SOLDER TAILS, .00076 [.000030] GOLD PLATE
FINISH △	APPLICATION SPEC -	SIZE 00779 SCALE: 4:1
	DRAWING NO 532920	SHEET 2 OF 2



CUSTOMER DRAWING