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			1								
APPLICA	BLE STAN	IDARD									
Operating Temperature F		Range	-55 °C to 85 °C	(1)	Storag Temp		age perature Range		-10 °C to 6		(2)
Rating	Voltage		Signal Contact : 50 V A Power Contact : 200 V	gnal Contact : 50 V AC wer Contact : 200 V AC			orage Humidity Range		Relative humidity 85%		
	Current		Signal Contact : 0.5 A				erating Humidity Range (Not dewe				
		-	SPECIF	-ICA	HONS						
IT	EM		TEST METHOD				REQ	UIR	EMENTS	QT	AT
CONSTRUCTION		<u>k</u>									
General Examination		Visually and by measuring instrument.				According to drawing.					×
										X	×
Contact Resistance		100 mA(DC or 1000Hz)				Signal Contact 70m Q MAX				×	I _
						Power Contact : $20m\Omega$ MAX. Λ					
Insulation Resistance		Signal Contact : 100 V DC.			Si	Signal Contact : 100 MΩMIN.				×	-
		Power Contact : 250 V DC /1				Power Contact : 1000 M Ω MIN. 1					
Voltage Proc	Voltage Proof		Signal Contact : 150 V AC for 1 min.				No flashover or breakdown.				×
		Power Contact : 600 V AC for 1 min. /1									—
MECHAN		RACIER			1			07		—	1
Insertion and Withdrawal Forces		Measured by applicable connector.				Insertion Force: 27 N MAX./1				×	_
Vibration		100 time	100 times insertions and extractions.				 ① Contact Resistance: Signal Contact : 80m Ω MAX. 				_
						2^{1} Power Contact : 30m Ω MAX.					
		Frequen	Frequency 10 to 55 to 10Hz, approx 5min				 No damage, crack and looseness of parts. No electrical discontinuity of 4 we 				_
		Single a	Single amplitude : 0.75 mm, 10 cycles				 2 No damage, crack and looseness of parts 				
		for 3 axia	for 3 axial directions.								
Shock		490 m/s ² , duration of pulse 11 ms								×	-
		at 3 time	s for 3 both axial directions.								
ENVIRON	MENTAL (TERISTICS								
Damp Heat (Steady state)		Exposed at 40±2 °C, 90 ~ 95 %, 96 h.			. (1)	Con (tact Resista	ance:	80m 0 MAX	×	_
Rapid Change of		Tempera				= 1 Power Contact : 30m Q MAX.				×	-
Cold Dry Heat		Time	Time $30 \rightarrow 30$ min.				 Insulation Resistance: 				
		under 5 cycles.				Signal Contact : 100 M Ω MIN.					
		(Relocatio	(Relocation time to chamber : within 2~3 MIN)			1 Power Contact : 1000 M Ω MIN.					
		E veneed					 No damage, crack and looseness of parts. Contact Registeres: 				
		Exposed	Exposed at -55°C, 96 h				Signal Contact : $80m \Omega$ MAX.				_
		Exposed at 85°C. 96 h				1 Power Contact : 30m Ω MAX. (2) No damage, crack and looseness of parts.				×	_
Sulfur Dioxide		Exposed	Exposed at 25±2°C, 75±5%RH, 25 PPM for 96 h.			① No defect such as corrosion which impairs				×	-
		(Test standard: IEC 68) <u>1</u>				the function of connector. (2) Contact Resistance:					
							ignal Conta ower Conta	ict:	$30m \Omega MAX$		
Resistance to		1)Reflow	1)Reflow soldering :			No deformation of case of excessive				×	-
Soldering Heat		Peak TMP : 260°CMAX				osene	ess of the te	ermin	al.		
		Reflow	TMP: 220°CMIN for 60sec								
O a baba wa hallita		2) Solder	ing irons : 360°C MAX. for 5 se	ec.				Cara	Carles abolt according		
Solderability		Soldered $240 \pm 3^{\circ}$	at solder temperature		A	new (inimu	uniform coa	ating of the	of solder shall cover a	×	-
		240100		•	im	mers	ed.		Surface Sering		
COUNT D		ESCRIPTION OF REVISIONS DESI			DESIGN	GNED CHECKED			DA	TE	
13		DIS-	DIS-F-00000640 T		TS. 00N0	00N0			KN. SHIBUYA		9.09
REMARKS ⁽¹⁾ Include temperature rise			rise caused by current-carrying.				APPROVE	D	HS. OKAWA	14.0	7.18
	(2) "STORAGE" n	neans a long-t	term storage state for the unused produ	uct		Ē	CHECKE	2	KN. SHIBUYA	14.0	7.18
	before assemi	DIV TO PCB.				ŀ	DESIGNE	D	TS. 00N0	14.0	7.17
Unless oth	erwise spec	ified, refe	fied, refer to IEC 60512. /			DRAV			TS. OONO	14.0	7.17
Note QT:Q	ualification Te	est AT:As	t AT:Assurance Test X:Applicable Test			DRAWING NO.			ELC-353546-00-00)
					PART N	0	FX23-60P-0 55V		23-60P-0 5SV20)	
HRS											1 /4
		USE ELECTRIC CO., LTD. $($			CODE NO.		0L5/3-3103-0-00 $ $ $/1$				1/1



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