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## **Specification**

Drawing No.	K1101-13749-431 1/11
Issued Date.	Jul.29, 2013

TO:	Digi-Key	

Note: In case of specification change, KYOCERA Part Number also will be changed.

Product Name	Quartz Crystal			
Product Model	CX3225GB			
Frequency	CX3225GB  Refer to K1101-13749-431 3/11 Nominal Frequency -			
Customer Part Number	-			
Customer Specification Number	-			
KYOCERA Part Number	Refer to K1101-13749-431 3/11 KYOCERA Part Number			
Remarks RoHS Compliant, MSL 1				

#### **Customer Acceptance**

Accept Signature	Approved Date
	Department
	Person in charge

Seller **KYOCERA Corporation** 

Manufacturer

**KYOCERA Crystal Device Corporation** 

6 Takeda Tobadono-cho, Fushimi-ku, Kyoto

612-8501 Japan TEL. No. 075-604-3500

FAX. No. 075-604-3501

5850, Higashine-Koh, Higashine-Shi, Yamagata 999-3701 Japan

TEL. No. 0237-43-5611 FAX. No. 0237-43-5615

Design Department	Quality Assurance	Approved by	Checked by	Issued by
KYOCERA Crystal Device Corporation Crystal Design Section	A.Kikuchi	Y.Takahashi	T.Nitoube	M.Konno
Crystal Units Division	A.NRUCIII	a.a.laoil	1.1 VILOUDE	IVI.ROTITIO

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## **Revision History**

Rev.No.	Description of revise	Date	Approved by	Checked by	Issued by
1	First Edition	Jul.29,2013	Y.Takahashi	T.Nitoube	M.Konno

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### [PART NUMBER LIST]

Nominal Frequency (MHz)	KYOCERA Part Number	ESR (Ω)	Nominal Frequency Code
10	CX3225GB10000D0HEQCC	300	10000
12	CX3225GB12000D0HEQCC	250	12000
13.56	CX3225GB13560D0HEQCC	250	13560
14.31818	CX3225GB14318D0HEQCC	100	14318
14.7456	CX3225GB14745D0HEQCC	100	14745
16	CX3225GB16000D0HEQCC	80	16000
18.432	CX3225GB18432D0HEQCC	80	18432
19.2	CX3225GB19200D0HEQCC	80	19200
20	CX3225GB20000D0HEQCC	60	20000
22.5792	CX3225GB22579D0HEQCC	60	22579
24	CX3225GB24000D0HEQCC	60	24000
24.576	CX3225GB24576D0HEQCC	60	24576
25	CX3225GB25000D0HEQCC	60	25000
27	CX3225GB27000D0HEQCC	50	27000
30	CX3225GB30000D0HEQCC	50	30000
32	CX3225GB32000D0HEQCC	50	32000
33.333	CX3225GB33333D0HEQCC	50	33333
38.4	CX3225GB38400D0HEQCC	50	38400
40	CX3225GB40000D0HEQCC	50	40000
48	CX3225GB48000D0HEQCC	50	48000
54	CX3225GB54000D0HEQCC	50	54000

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#### 1. APPLICATION

This specification sheet is applied to quartz crystal "CX3225GB"

#### 2. KYOCERA PART NUMBER

Refer to K1101-13749-431 3/11 KYOCERA Part Number

#### 3. RATINGS

Items	SYMB.	Rating	Unit	Remarks
Operating Temperature	Topr	-10~+70	°C	
Storage Temperature Range	Tstg	-40~+85	°C	

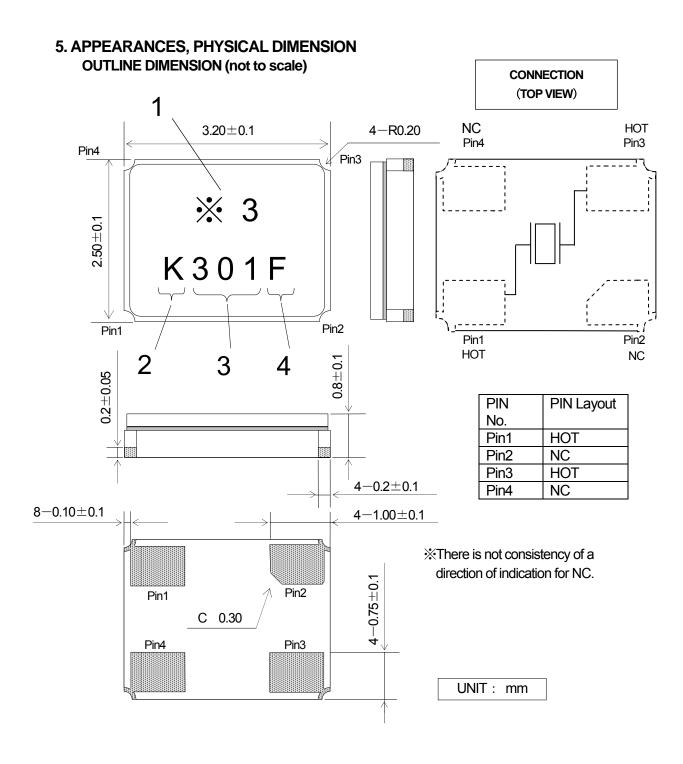
#### 4. CHARACTERISTICS

#### **4-1 ELECTRICAL CHARACTERISTICS**

Items		Electrical Specification			Test Condition	Remarks	
	SYMB.	Min.	Тур.	Max.	Unit		
Mode of Vibration			Fundamental				
Nominal	F0		<b>※</b> 1		MHz		
Frequency							
Nominal	T <sub>NOM</sub>		+25		°C		
Temperature							
Load Capacitance	CL		8.0		pF		
Frequency	df/F	-20.0		+20.0		+25±3°C	
Tolerance							
Frequency	df/F	-30.0		+30.0		-10~+70°C	
Temperature					PPM		
Characteristics							
Frequency Aging		-5.0		+5.0		1 year	+25±3°C
Rate							
Equivalent Series	ESR			<b>※</b> 2	Ω		
Resistance							
Drive Level	Pd	0.01		100	μW		
Insulation Resistance	IR	500			ΜΩ	100V(DC)	

<sup>%1</sup> Refer to K1101-13749-431 3/11 Nominal Frequency

<sup>%2</sup> Refer to K1101-13749-431 3/11 ESR



#### **MARKING**

1 Nominal Frequency Move the number of maximum indication beams of the

frequency to five digits, and omit less than kHz.

2 Identification

3 Date Code Year···LAST 1 DIGIT of YEAR AND WEEK

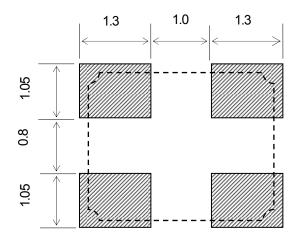
(Ex) Jan. 1, 2013  $\rightarrow$  301

4 Manufacturing Location F···KYOCERA Crystal Device Philippines, Inc

**%3** Refer to K1101-13749-431 3/11 Nominal Frequency Code. The font of marking is reference.

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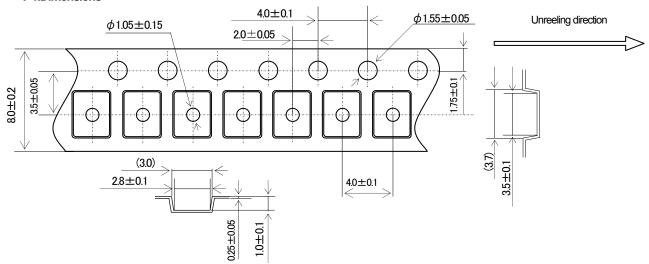
### 6. RECOMMENDED LAND PATTERN (not to scale)



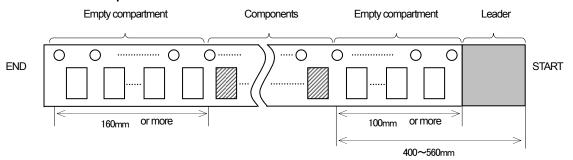
UNIT: mm

#### 7.TAPING & REEL 梱包補助材

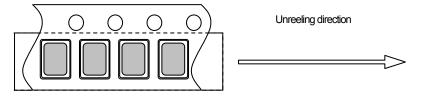
#### 7-1.Dimensions



#### 7-2.Leader and trailer tape

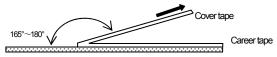


#### 7-3. Direction (The direction shall be seen from the top cover tape side)



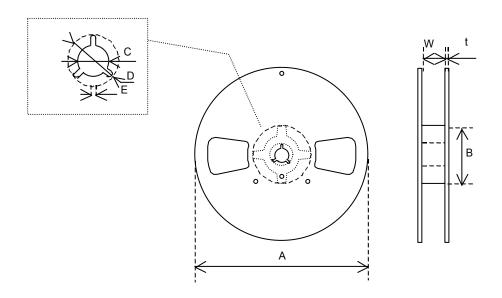
#### 7-4. Specification

- 1. Material of the carrier tape shall be PS (ESD).
- 2. Material of the seal tape shall be polyester(ESD).
- 3. The seal tape shall not cover the sprocket holes. And not protrude from the carrier tape.
- 4. Tensile strength of the tape: 10N or more.
- 5. The R of the corner without designation is 0.2RMAX.
- 6. Disalignment between centers of the cavity and sprocket hole shall be 0.05mm or less.
- 7. Cumulative pitch tolerance of " $P_0$ " shall be  $\pm 0.2$ mm at 10 pitches.
- 8. The number of lack is 0.1% of 1 reel total part number (the number of the table letters) or the part following whose 1 either is big. (But, the thing which lack of the continuance is not in.)
- 9. The marking on parts is not fixed its direction, its electrical characteristic is equal.
- 10. Peeling force of the seal tape: 0.1 to 1.0N.



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#### 7-5.Reel specifications



(Nonconductor type Reel)

In the case of  $\Phi$  180 Reel (3000 pcs max, every 1000 pcs)

a. a dada di. 1 100 100 100 100 100 100 100 100 100					
	А	В	С	D	
Dimension	φ 180 +0/-1.5	φ 60 +1/-0	$\phi$ 13 $\pm$ 0.2	$\phi$ 21 $\pm$ 0.8	
Symbol	Е	W	t		
Dimension	2.0±0.5	9±1	2.0±0.5		

(Unit: mm)

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#### 8. Enviromental requirements

After following test, frequency shall not change more than  $\pm 20 \times 10^{-6}$  And CI,  $\pm 20\%$  or  $5\Omega$  of large value.

8.1 Resistance to Shock Test condition

Natural dropped from height 100cm onto hard wood

board in 3 times

8.2 Resistance to Vibration Test condition

frequency : 10-55 -10 Hz

Amplitude : 1.5mm

Cycle time : 15 minutes

Direction : X,Y,Z (3direction),2 h each.

8.3 Resistance to Heat Test condition

The quartz crystal unit shall be stored at a

temperature of +85 $\pm$ 2°C for 500 h.

Then it shal be subjected to standard atmospheric conditions for 1 h ,after whichi measurement shall

be made.

8.4 Resistance to Cold Test condition

The quartz crystal unit shall be stored at a

temperature of -40 $\pm$ 2°C for 500 h.

Then it shal be subjected to standard atmospheric conditions for 1 h ,after whichi measurement shall

be made.

8.5 Thermal Shock Test condition

The quartz crystal unit shall be subjected to 500 succesive change of temperature cycles, each as shown in table below, Then it shall be subjected to standard atmospheric conditions for 1h, after

which measurements shall be made.

Cycle :  $-40\pm2^{\circ}$ C (30min.) to  $25\pm2^{\circ}$ C (5min.)

to  $+85\pm2^{\circ}$ C (30min.) to  $25\pm2^{\circ}$ C (5min.)

#### 8.6 Resistance to Moisture

#### Test condition

The quartz crystal unit shall be stored at a temperature of  $60\pm2^{\circ}\text{C}$  wich relative humidity of 90% to 95% for 240 h. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurements shall be made

#### 8.7 Soldering condition

1.) Material of solder

Kind  $\cdots$  lead free solder paste Melting point  $\cdots$  +220 $\pm$ 5°C

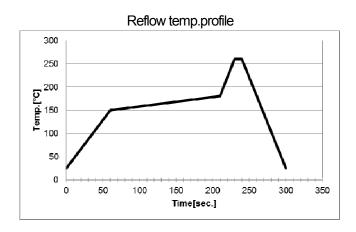
2.) Reflow temp.profile

· ·					
	Temp [°C]	Time[sec]			
Preheating	+150 to +180	150 (typ.)			
Peak	+260±5	10 (max.)			
Total	_	300 (max.)			

Frequency shift :  $\pm 2$ ppm

3.) Hand Soldering +350°C 3 sec MAX

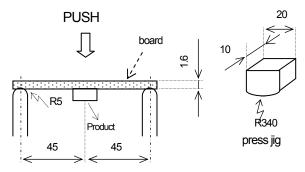
4.) Reflow Times 2 times



#### 8.8 Intensity for bending in circuit board

Solder this product in center of the circuit board of  $40 \text{mm} \times 100 \text{mm}$ , and add the deflection of 3 mm as the bottom figure.

Test board: t=1.6mm



UNIT: mm

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#### 9. Cautions for use

(1) Automatic mounting machine use

Please use after affirmation that select the mounting machine model with a shock small if possible in the case of use of an automatic mounting machine, and it does not have breakage. There is a risk of a quartz crystal unit breakage occurring and not functioning normally by too much shock etc..

#### (2) Conformity of a circuit

In case of use of an oscillation circuit, please insert in a quartz crystal unit in series resistance 5 time as many as the standard value of equivalent in-series resistance, and confirm oscillating. Please remove resistance which inserted after the notes above-mentioned examination in the quartz crystal unit in series, and use it.

(3) After making the Quartz Crystal mount on a printed circuit board, if it is required to devide the printed circuit board into another one, use it with attentive confirmation so that a warp cased by this dividing might not affect any damage. When designing a printed circuit board as well as handling the mounting As much as possible. The quartz crystal shall be passed through the reflow furnace. Then it shall be subjected to standard atmospheric conditions, after which cleaning shall be made.

#### 10.Storage conditions

Storage at prolonged high temperature or low temperature and the storage by high humidity cause degradation of frequency accuracy, and degradation of soldering nature. Storage is performed at the temperature of 18-30 degrees C, and the humidity of 20-70 Percent in the state of packing, and a term is 6 months.

#### 11. Manufacturing location

KYOCERA Crystal Device Philippines, Inc.

#### 12. Quality Assurance

Kyocera Crystal Device Quality Assurance Division

#### 13. Quality guarantee

When the failure by the responsibility of our company occurs clearly after delivery within 1 year, a substitute article etc. is appropriated gratuitously and this is guaranteed. However, when passing 1 year after delivery, there is a case where I am allowed to consider as onerous repair after both consultation.

#### 14.Others

When any questions and opinions are in the written matter of these delivery specifications, I will ask connection of you from the our company issue day within 45 days. In a connection no case, a written matter is consented to it and employed within a term.