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# VLPC0303A1, VLPN0303A1, VLPW0303A1

# **Vishay Semiconductors**

# **High Brightness LED Power Module**



### DESCRIPTION

VLPC0303A1, VLPN0303A1 and VLPW0303A1 are metal core based high brightness LED power modules assembled with 9 HB white LEDs. VLPC0303A1 is a cool white version in a color temperature range of 5000 K to 7000 K. VLPN0303A1 is natural white with a color temperature of 3800 K to 5000 K and VLPW0303A1 is warm white in a color temperature range 2850 K to 3500 K. Additional to the modules a suitable LED driver is available

### **PRODUCT GROUP AND PACKAGE DATA**

- Product group: LED
- Package: LED module
- Product series: power
- Angle of half intensity: ± 60°

## FEATURES

- Metal core PCB: Al > 1 thickness
- Single side/single layer PCB
- Shiny white surface
- 9 LEDs minimum 87 Im for cool white, 76 Im for natural white and 67 Im for warm white at 350 mA each
- Conductive top layer: Cu (min. 18 μm)
- Isolation layer prepreg (100 μm)
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- Color binning
- Compliant to RoHS Directive 2002/95/EC

#### Note

\*\* Please see document "Vishay Material Category Policy": <u>www.vishay.com/doc?99902</u>

### **APPLICATIONS**

- Automotive internal lighting
- Internal lighting in buildings
- Tunnel lights
- Reading lamp, table lamp
- General lighting application

PARTS TABLE						
PART COLOR		LUMINOUS FLUX (at I <sub>F</sub> = 350 mA typ.)	COLOR TEMPERATURE K	TECHNOLOGY		
VLPC0303A1	Cool white	$\Phi_{V}$ = 810 lm	5000 to 7000	InGaN		
VLPN0303A1	Natural white	$\Phi_{\rm V}$ = 720 lm	3800 to 5000	InGaN		
VLPW0303A1	Warm white	$\Phi_{\sf V}$ = 660 lm	2850 to 3500	InGaN		

ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified) VLPC0303A1, VLPN0303A1, VLPW0303A1						
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT		
Forward current	Per row	IF	350	mA		
Power dissipation	Total	P <sub>tot</sub>	12.6	W		
Junction temperature		Тj	120	°C		
Operating temperature range		T <sub>amb</sub>	- 40 to + 85	°C		
Storage temperature range		T <sub>stg</sub>	- 40 to + 85	°C		
Decomposition temperature of PCB (for cable assembly)	3 x 10 s	TD	350	°C		

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<b>OPTICAL AND ELECTRICAL CHARACTERISTICS</b> ( $T_{amb} = 25 \text{ °C}$ , unless otherwise specified) <b>VLPC0303A1, COOL WHITE</b>						
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous flux per row <sup>(1)</sup>	I <sub>F</sub> = 350 mA	$\Phi_{\sf V}$	240	270	-	lm
Luminous flux total <sup>(1)</sup>	I <sub>board</sub> = 3 x 350 mA	$\Phi_{\sf V}$	720	810	-	lm
Color temperature	I <sub>F</sub> = 350 mA	ТК	5000	-	7000	К
Forward voltage per row	I <sub>F</sub> = 350 mA	VF	9	10	12	V
(V <sub>Fmax.</sub> - V <sub>Fmin.</sub> ) all rows <sup>(2)</sup>	I <sub>F</sub> = 350 mA	$\Delta V_F$	0	-	0.6	V
Temperature coefficient of V <sub>F</sub> per row	I <sub>F</sub> = 350 mA	TC <sub>VF</sub>	-	- 10	-	mV/K
Temperature coefficient of $\Phi_V$	I <sub>F</sub> = 350 mA	TCΦV	-	- 0.4	-	%/K

#### Notes

Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of ± 11 %.

<sup>(1)</sup> Calculated based on single LED unit.

<sup>(2)</sup> V<sub>F</sub> classes are marked at the LED cluster and represent the technical classification only. The single groups cannot be specifically ordered.

#### **OPTICAL AND ELECTRICAL CHARACTERISTICS** (T<sub>amb</sub> = 25 °C, unless otherwise specified) **VLPN0303A1. NATURAL WHITE**

VERNOUGAR, NATOMAE WITTE							
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Luminous flux per row <sup>(1)</sup>	I <sub>F</sub> = 350 mA	$\Phi_{\sf V}$	200	240	-	lm	
Luminous flux total <sup>(1)</sup>	I <sub>board</sub> = 3 x 350 mA	$\Phi_{\sf V}$	600	720	-	lm	
Color temperature	I <sub>F</sub> = 350 mA	ТК	3800	-	5000	К	
Forward voltage per row	I <sub>F</sub> = 350 mA	V <sub>F</sub>	9	10	12	V	
(V <sub>Fmax.</sub> - V <sub>Fmin.</sub> ) all rows <sup>(2)</sup>	I <sub>F</sub> = 350 mA	$\Delta V_{F}$	0	-	0.6	V	
Temperature coefficient of $V_F$ per row	I <sub>F</sub> = 350 mA	TC <sub>VF</sub>	-	- 10	-	mV/K	
Temperature coefficient of $\Phi_V$	I <sub>F</sub> = 350 mA	TCΦV	-	- 0.4	-	%/K	

#### Notes

Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of ± 11 %.

<sup>(1)</sup> Calculated based on single LED unit.

<sup>(2)</sup> V<sub>F</sub> classes are marked at the LED cluster and represent the technical classification only. The single groups cannot be specifically ordered.

<b>OPTICAL AND ELECTRICAL CHARACTERISTICS</b> ( $T_{amb} = 25 \text{ °C}$ , unless otherwise specified) <b>VLPW0303A1, WARM WHITE</b>						
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous flux per row <sup>(1)</sup>	I <sub>F</sub> = 350 mA	$\Phi_{\sf V}$	180	220	-	lm
Luminous flux total <sup>(1)</sup>	I <sub>board</sub> = 3 x 350 mA	$\Phi_{\sf V}$	540	660	-	lm
Color temperature	I <sub>F</sub> = 350 mA	ТК	2850	-	3500	K
Forward voltage per row	I <sub>F</sub> = 350 mA	V <sub>F</sub>	9	10	12	V
(V <sub>Fmax.</sub> - V <sub>Fmin.</sub> ) all rows <sup>(2)</sup>	I <sub>F</sub> = 350 mA	$\Delta V_F$	0	-	0.6	V
Temperature coefficient of V <sub>F</sub> per row	I <sub>F</sub> = 350 mA	TC <sub>VF</sub>	-	- 10	-	mV/K
Temperature coefficient of $\Phi_V$	I <sub>F</sub> = 350 mA	TCΦV	-	- 0.4	-	%/K

#### Notes

Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of ± 0.1 V. Luminous flux is measured at a current pulse duration of 25 ms and an accuracy of ± 11 %.

<sup>(1)</sup> Calculated based on single LED unit.

<sup>(2)</sup> V<sub>F</sub> classes are marked at the LED cluster and represent the technical classification only. The single groups cannot be specifically ordered.



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# COLOR RANGE AND COLOR BINNING

VLPC3030A1: 5000 K to 7000 K group X to V

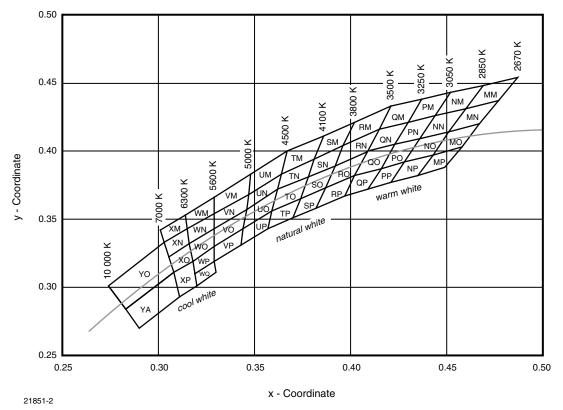


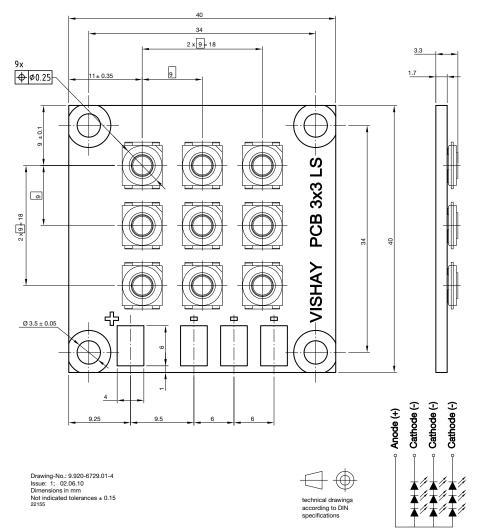
Fig. 1 - Chromaticity Coordinates of Colorgroups



# VLPC0303A1, VLPN0303A1, VLPW0303A1

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### PCB BASIC DESIGN DIMENSIONS in millimeters



### **PCB CHARACTERISTICS**

- Metal core PCB: Al (minimum 1000 µm thickness)
- Prepreg minimum 63 µm
- Conductive pattern Cu minimum 18 μm
- Free of burrs
- Compliant to RoHS directive 2002/95/EC
- Halogen-free according to IEC 61249-2-21 definition
- Solder resist on top side
- Shiny white surface (glossy-white Taiyo-PSR 2000)
- $\bullet$  Galvanic of solder pads and backside pure matte Sn (0.8  $\mu m$  to 1.2  $\mu m)$
- Assembled with 9 high brightness power LEDs. LED position accuracy ± 0.3

# **EMISSION CHARACTERISTIC**

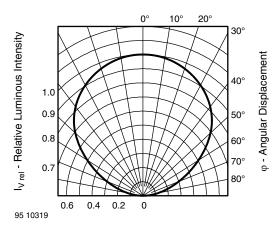


Fig. 2 - Rel. Luminous Intensity vs. Angular Displacement

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For technical questions, contact: LED@vishay.com

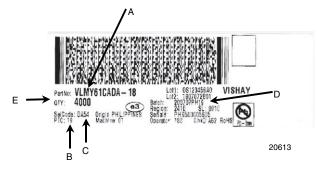
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# BAR CODE PRODUCT LABEL



- A. Type of component
- B. Manufacturing plant
- C. SEL selection code (bin): X = color group
- D. Batch: 200707 = year 2007, week 07 PH19 = plant code
- E. Total quantity
- Note
- 48 PCB's per box, minimum order quantity 48



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