

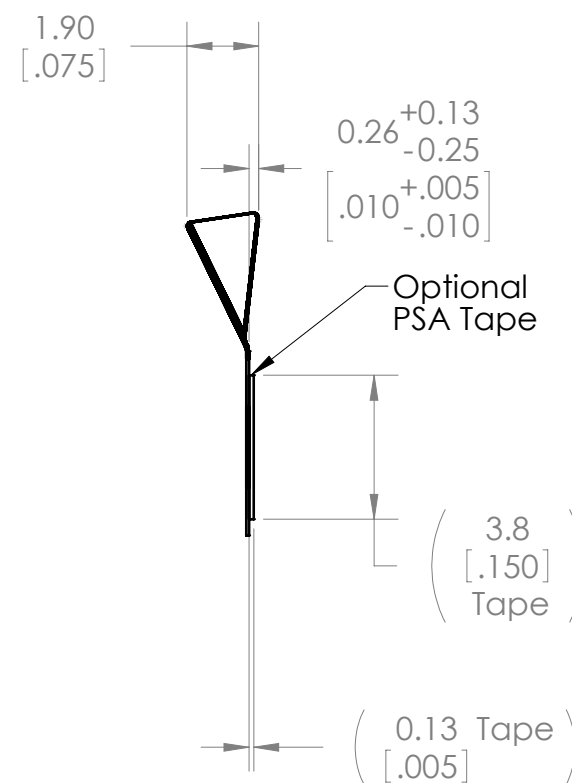
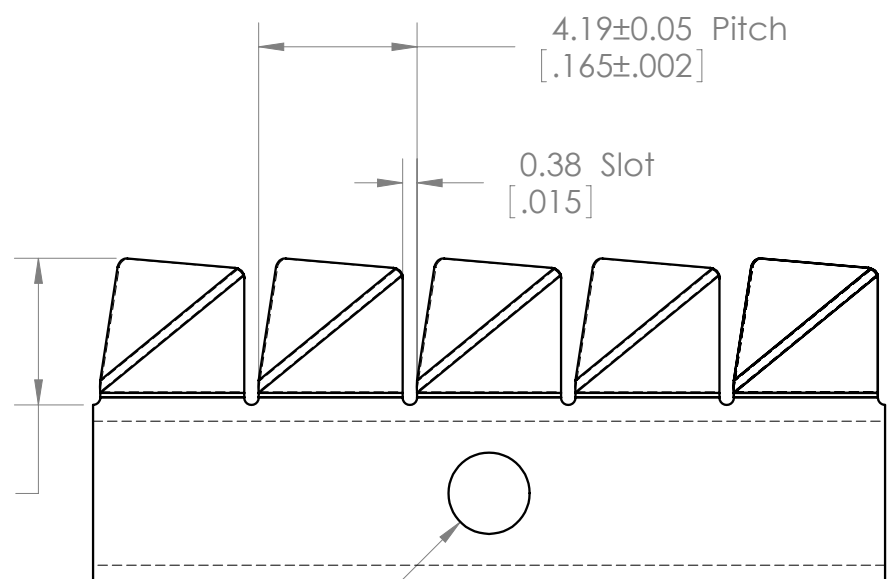
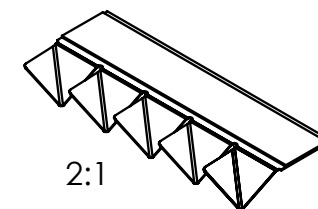
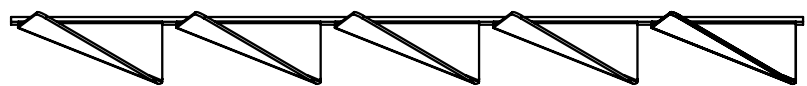
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REVISION TABLE					
REV.	ECO #	DESCRIPTION	DATE	BY	APPROVED
24	AC095112	MODIFIED DIMENSIONING SCHEME UPDATED TO SOLIDWORKS	12/16/09	MF	TW



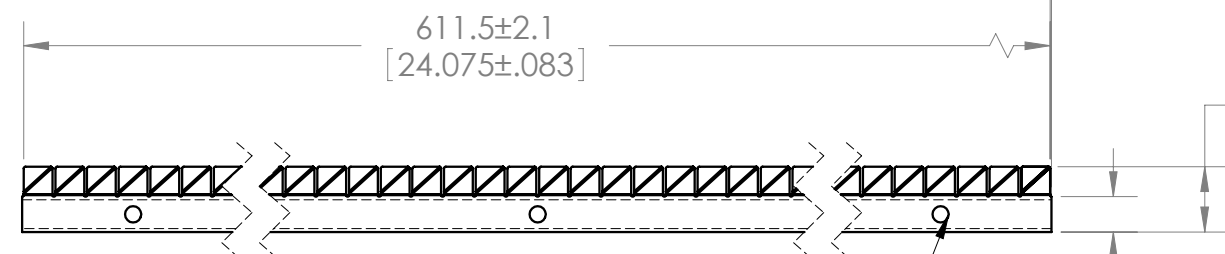
( 3.88  
[.153] )

( Ø2.15  
[.085] )

0.19  
[.008]  
PARTING TAB  
MAY BE PRESENT  
TYP

( 3.8  
[.150]  
Tape )

( 0.13 Tape  
[.005] )



1:1  
FLAT BLANK

Fixturing Holes  
For Finish Requirements  
May Be Present

4.67  
[.184]

**APPROVED**  
By Tim Wrona at 7:22 am, Dec 17, 2009

This 2d drawing is generated from a 3d solid model. Refer to 3d model for any dimensions not shown on this drawing. 3d model dimensions will always take precedent over drawing dimensions.

Block tolerances apply to metric units only. Dual dimensions shown are for reference only and are displayed in 3 places for conversion purposes only.

CAD MAINTAINED  
DRAWING. MANUAL  
CHANGES UNAUTHORIZED

STD PART REFERENCE:  
0077-00xx

UNITS: MM (INCH)

TOLERANCES:  
.X = ± .4  
.XX = ± .2  
.XXX = ± .1

ANGULAR:  
X.X° = ± 3.0°  
X.XX° = ± 1.0°



3RD ANGLE  
PROJECTION  
DESIGNED IN SOLIDWORKS

MATERIAL:  
BECU ALLOY 25 1/2 H

HEAT TREAT:  
DHP 383 MINIMUM  
(500 GRAM LOAD)

FINISH:  
PLATING OPTIONS AS REQUIRED

STD THICKNESS: (0077)  
0.076 ± .005 [.0030]  
ULTRA SOFT THICKNESS: (0078)  
0.051 ± .005 [.0020]

PRODUCTION DRAWING  
CONTROLLED DOCUMENT

ROHS COMPLAINT: (BASE PART)  
YES

PART NUMBER SERIES: STANDARD  
0097-0555  
REV: 24  
DATE: 12/16/2009  
PART NUMBER SERIES: ULTRA SOFT  
0078-0555  
MODEL/DRAWN BY: MF  
APPROVED BY: TW

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SCALE: 5:1

SHEET 1 OF 1

SIZE  
**B**