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1.97-613.1 PROG DIE

4.INSPECT

7.FINAL INSP

2.DEGREASE

5.STOCK

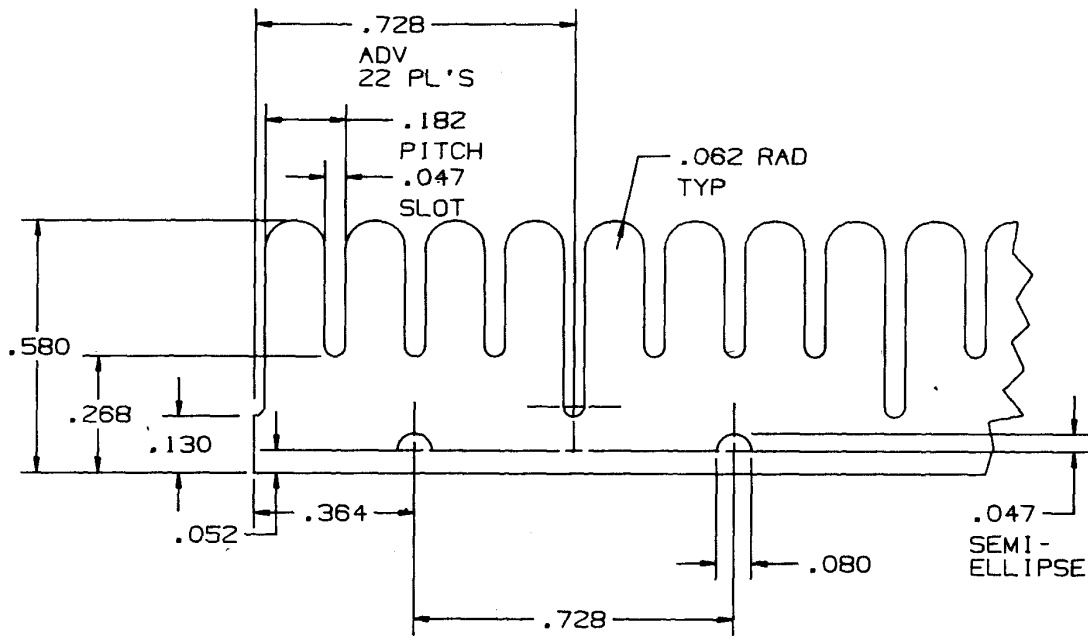
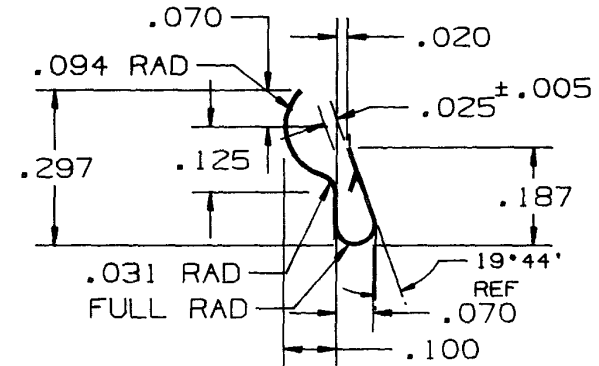
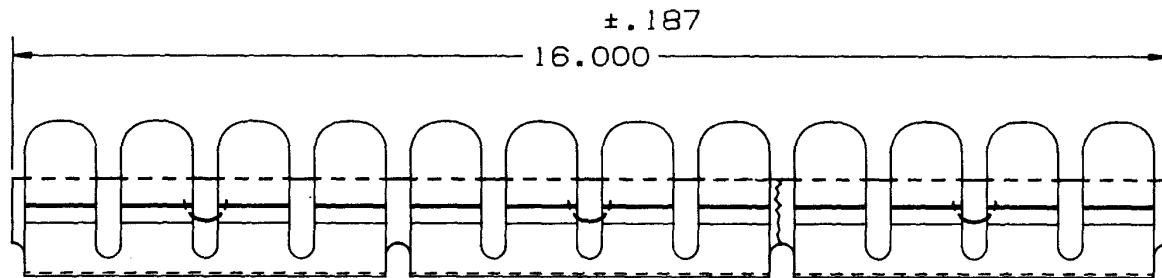
8.SHIPPING

3.HEAT TREAT

6.FINISH AS REQ'D

15 IBENTZLUPA HIXI W

DWG. NO.  
0097-B-0613



PARTIAL FLAT STRIP

DWG. NO.  
0097-B-0613

MATERIAL: ±.0002 ±.003 .005 * .875 BE.CU.-ALLOY 25-1/4 HARD-ENDUR. GRADE	LBS/M 22.8
HEAT TREAT: TO DPH 373 MIN USING A 500 GRAM LOAD	
THICKNESS AFTER CLEANING .0046 MIN	
FINISH: AS REQUIRED	SQ.FT./M 120

TOLERANCES NOT SHOWN
DECIMAL 2 PL'S ±
DECIMAL 3 PL'S ±.010
FRACTIONAL ±
ANGULAR ±
BEND RADI
CORNER RADI
MAXIMUM BURR
PREPRODUCTION REVIEW MEETING
SCALE 3:1

 INSTRUMENT SPECIALTIES COMPANY INC.	DRAWN BY T.A.	DATE 6/30/88
	CHECKED BY <i>[Signature]</i>	DATE 7/13/88
	APPROVED BY <i>[Signature]</i>	DATE 7/13/88
3/16 PITCH CLIP-ON FINGER		
REF. DWG. NO.		
DWG. NO. 0097-B-0613		SUB 01