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# GX-U/FU SERIES

DC 2-wire Cylindrical Inductive Proximity Sensor **Amplifier Built-in**



High performance  
&  
ease of use



## Robust in tightening

The tightening torque has been improved to approx. four times greater than that of conventional models because of its thick case. As the sensor can be securely tightened, it does not get loose due to vibration or shock.

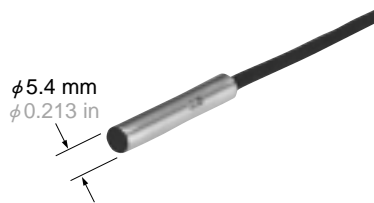
**GX-18M(B)** Conventional model    **GX-18MU(B)**

19.6 N·m or less    4 times approx.    80 N·m or less



## Compact size: $\phi 5.4 \text{ mm}$ $\phi 0.213 \text{ in}$

**GX-5SU(B)** is just 5.4 mm 0.213in in diameter, the smallest in existing DC two-wire sensors. It saves you space.



## Long sensing range

The **GX-U** series features 1.6 times longer sensing range than conventional models. As it can be mounted at a sufficient distance from the object, there is no fear of the sensor and the object colliding.

**GX-12MLU(B)**



**GX-12ML(B)** Conventional model



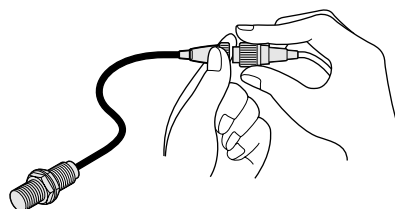
## 2-color indicator

The normally open type is equipped with a 2-color indicator. (The normally closed type has the operation indicator instead.) The operation is easily observable from any direction because the entire sensor tail lights up.



## Simple wiring

The wiring cost is considerably reduced as it is DC 2-wire type. Further, each of **GX-12MU(B)**, **GX-18MU(B)**, **GX-30MU(B)** is available as a pigtailed model (300 mm 11.811 in long cable with attached connector) that makes replacement easy and quick.



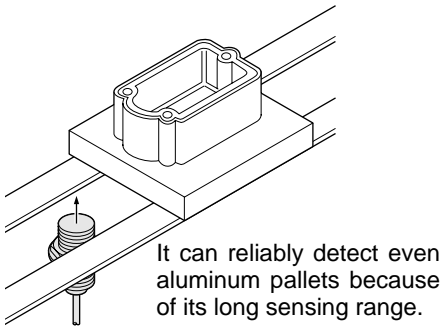
## Spatter-resistant type available

As the enclosure is entirely coated by fluorine resin, the sensor can be safely used at a place where welding spatters fly around. Both the pigtail cable and the mating cable are also spatter-resistant.

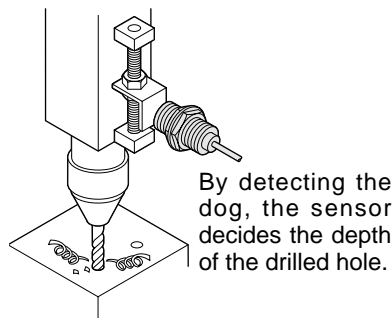


## APPLICATIONS

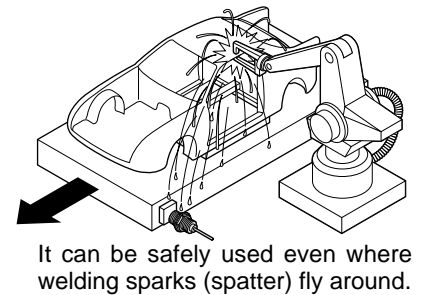
### Detecting traveling aluminum pallets



### Controlling depth of drilling



### Positioning object at welding station (GX-F□U-J only)



## ORDER GUIDE

### Standard type

Type	Appearance (mm in)	Sensing range (Note)	Model No.	Output	Output operation	
Shielded type	Non-threaded type 	1.5 mm 0.059 in ← Maximum operation distance	<b>GX-5SU</b>	Non-contact DC 2-wire type	Normally open	
		(0 to 1.2 mm 0 to 0.047 in) ← Stable sensing range	<b>GX-5SUB</b>		Normally closed	
	Threaded type	M8 	2 mm 0.079 in		<b>GX-8MU</b>	Normally open
			(0 to 1.6 mm 0 to 0.063 in)		<b>GX-8MUB</b>	Normally closed
		M12 	3 mm 0.118 in		<b>GX-12MU</b>	Normally open
			(0 to 2.4 mm 0 to 0.094 in)		<b>GX-12MUB</b>	Normally closed
		M18 	7 mm 0.276 in		<b>GX-18MU</b>	Normally open
			(0 to 5.6 mm 0 to 0.220 in)		<b>GX-18MUB</b>	Normally closed
		M30 	10 mm 0.394 in		<b>GX-30MU</b>	Normally open
			(0 to 8 mm 0 to 0.315 in)		<b>GX-30MUB</b>	Normally closed
Non-shielded type	M8 	4 mm 0.157 in	<b>GX-8MLU</b>	Normally open		
		(0 to 3.2 mm 0 to 0.126 in)	<b>GX-8MLUB</b>	Normally closed		
	M12 	8 mm 0.315 in	<b>GX-12MLU</b>	Normally open		
		(0 to 6.4 mm 0 to 0.252 in)	<b>GX-12MLUB</b>	Normally closed		
	M18 	15 mm 0.591 in	<b>GX-18MLU</b>	Normally open		
		(0 to 12 mm 0 to 0.472 in)	<b>GX-18MLUB</b>	Normally closed		
	M30 	22 mm 0.866 in	<b>GX-30MLU</b>	Normally open		
		(0 to 17.6 mm 0 to 0.693 in)	<b>GX-30MLUB</b>	Normally closed		

Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

Amplifier Built-in

GX-U/FU

GX-N

GX

Amplifier-separated  
GA-10/GH

GL-8/8U

GL-N12

GL-18H/18HL

GX-U/FU

GX-N

GX

Amplifier-separated  
GA-10/GH

GXL

GL-6

# GX-U/FU

## ORDER GUIDE

### 5 m 16.404 ft cable length type and pigtailed type

5 m 16.404 ft cable length type (standard : 2 m 6.562 ft) and pigtailed type (standard: cable type) are also available.

#### • Table of Model Nos.

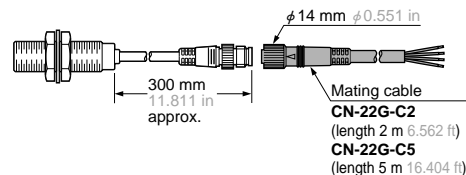
Type	Standard	5 m 16.404 ft cable length type	Pigtailed type (Note)
Non-threaded type	GX-5SU	GX-5SU-C5	_____
	GX-5SUB	GX-5SUB-C5	_____
Shielded type Threaded type	GX-8MU	GX-8MU-C5	_____
	GX-8MUB	GX-8MUB-C5	_____
	GX-12MU	GX-12MU-C5	GX-12MU-J
	GX-12MUB	GX-12MUB-C5	GX-12MUB-J
	GX-18MU	GX-18MU-C5	GX-18MU-J
	GX-18MUB	GX-18MUB-C5	GX-18MUB-J
	GX-30MU	GX-30MU-C5	GX-30MU-J
	GX-30MUB	GX-30MUB-C5	GX-30MUB-J
	Non-shielded type Threaded type	GX-8MLU	GX-8MLU-C5
GX-8MLUB		GX-8MLUB-C5	_____
GX-12MLU		GX-12MLU-C5	GX-12MLU-J
GX-12MLUB		GX-12MLUB-C5	GX-12MLUB-J
GX-18MLU		GX-18MLU-C5	GX-18MLU-J
GX-18MLUB		GX-18MLUB-C5	GX-18MLUB-J
GX-30MLU		GX-30MLU-C5	GX-30MLU-J
GX-30MLUB		GX-30MLUB-C5	GX-30MLUB-J

Note: Please order the suitable mating cable separately for pigtailed type.

#### • Mating cable

Model No.	Description	
CN-22G-C2	Length: 2 m 6.562 ft	0.3 mm <sup>2</sup> 2-core flame-resistant, spatter-resistant cable (outer dia $\phi$ 3.6 mm $\phi$ 0.142 in) with connector at one end
CN-22G-C5	Length: 5 m 16.404 ft	

#### • CN-22G-C2, CN-22G-C5



## ORDER GUIDE

### Spatter-resistant type

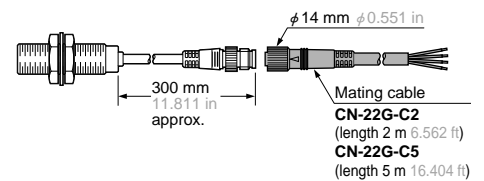
Type	Appearance (mm in)	Sensing range (Note)	Model No.	Output	Output operation
Shielded type Threaded type		3 mm 0.118 in ← Maximum operation distance (0 to 2.4 mm 0 to 0.094 in) ← Stable sensing range	<b>GX-F12MU-J</b>	Non-contact DC 2-wire type	Normally open
		7 mm 0.276 in (0 to 5.6 mm 0 to 0.220 in)	<b>GX-F18MU-J</b>		
		10 mm 0.394 in (0 to 8 mm 0 to 0.315 in)	<b>GX-F30MU-J</b>		

Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

### • Mating cable

Model No.	Description	
<b>CN-22G-C2</b>	Length: 2 m 6.562 ft	0.3 mm <sup>2</sup> 2-core flame-resistant, spatter-resistant cable (outer dia $\phi$ 3.6 mm $\phi$ 0.142 in) with connector at one end
<b>CN-22G-C5</b>	Length: 5 m 16.404 ft	

### • CN-22G-C2, CN-22G-C5

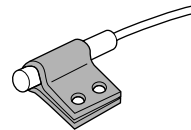


## OPTIONS

Designation	Model No.	Description	
Sensor mounting bracket	<b>MS-SS5</b>	For <b>GX-5SU(B)</b>	The sensor is easily mounted with this bracket.
Protection cover	<b>MS-H12</b>	For <b>GX-12MU(B)</b>	It protects the sensing surface from welding sparks (spatter), etc.
	<b>MS-H18</b>	For <b>GX-18MU(B)</b>	
	<b>MS-H30</b>	For <b>GX-30MU(B)</b>	

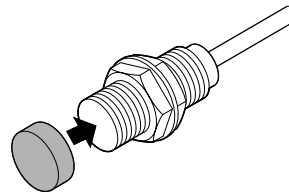
### Sensor mounting bracket

- MS-SS5



### Protection cover

- MS-H12
- MS-H18
- MS-H30



# GX-U/FU

## SPECIFICATIONS

### Standard type

Item	Model No.	Type	Shielded type					Non-shielded type			
			Non-threaded type		Threaded type			Threaded type			
			Normally open	Normally closed	GX-5SU	GX-8MU	GX-12MU	GX-18MU	GX-30MU	GX-8MLU	GX-12MLU
Max. operation distance (Note 1)			1.5 mm 0.059 in ±10%	2 mm 0.079 in ±10%	3 mm 0.118 in ±10%	7 mm 0.276 in ±10%	10 mm 0.394 in ±10%	4 mm 0.157 in ±10%	8 mm 0.315 in ±10%	15 mm 0.591 in ±10%	22 mm 0.866 in ±10%
Stable sensing range (Note 1)			0 to 1.2 mm 0 to 0.047 in	0 to 1.6 mm 0 to 0.063 in	0 to 2.4 mm 0 to 0.094 in	0 to 5.6 mm 0 to 0.220 in	0 to 8 mm 0 to 0.315 in	0 to 3.2 mm 0 to 0.126 in	0 to 6.4 mm 0 to 0.252 in	0 to 12 mm 0 to 0.472 in	0 to 17.6 mm 0 to 0.693 in
Standard sensing object			Iron sheet 6 X 6 X t1 mm 0.236 X 0.236 X t0.039 in	Iron sheet 8 X 8 X t1 mm 0.315 X 0.315 X t0.039 in	Iron sheet 12 X 12 X t1 mm 0.472 X 0.472 X t0.039 in	Iron sheet 18 X 18 X t1 mm 0.709 X 0.709 X t0.039 in	Iron sheet 30 X 30 X t1 mm 1.181 X 1.181 X t0.039 in	Iron sheet 20 X 20 X t1 mm 0.787 X 0.787 X t0.039 in	Iron sheet 30 X 30 X t1 mm 1.181 X 1.181 X t0.039 in	Iron sheet 50 X 50 X t1 mm 1.969 X 1.969 X t0.039 in	Iron sheet 70 X 70 X t1 mm 2.756 X 2.756 X t0.039 in
Hysteresis			20 % or less of operation distance								
Supply voltage			12 to 24 V DC $\pm\frac{10}{15}\%$ Ripple P-P 10 % or less								
Current consumption (Note 2)			0.8 mA or less								
Output			Non-contact DC 2-wire type • Load current: 3 to 70 mA (Note 3) • Residual voltage: 3 V or less (Note 4)								
		Utilization category	DC-12 or DC-13								
		Short-circuit protection	Incorporated								
Max. response frequency			1.7 kHz	1.2 kHz	1.2 kHz	500 Hz	350 Hz	1 kHz	650 Hz	350 Hz	220 Hz
Operation indicator			Normally closed type: Orange LED (lights up when the output is ON)								
2-color indicator			Normally open type: Lights up in green under stable sensing condition, lights up in orange under unstable sensing condition								
Environmental resistance		Pollution degree	3 (Industrial environment)								
		Protection	IP67 (IEC), IP67g (JEM)								
		Ambient temperature	- 25 to + 70 °C - 13 to + 158 °F, Storage: - 30 to + 80 °C - 22 to + 176 °F								
		Ambient humidity	45 to 85 % RH, Storage: 35 to 95 % RH								
		EMC	EN 50081-2, EN 50082-2, EN 60947-5-2								
		Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure								
		Insulation resistance	50 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure								
		Vibration resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each								
	Shock resistance	1,000 m/s <sup>2</sup> acceleration (100 G approx.) in X, Y and Z directions for three times each									
Sensing range variation		Temperature characteristics	Over ambient temperature range - 25 to + 70°C - 13 to + 158 °F: within ± 10 % of sensing range at + 20 °C + 68°F								
		Voltage characteristics	Within ± 2 % for ± 10 % fluctuation of the supply voltage								
Material			Enclosure: Brass (Nickel plated) [However, Stainless steel (SUS303) for GX-5SU(B), GX-8MU(B) and GX-8MLU(B)] Sensing part: Nylon [However, polyalylate for GX-5SU(B)], Indicator part: Nylon [excluding GX-5SU(B)]								
Cable			0.3 mm <sup>2</sup> [0.15 mm <sup>2</sup> for GX-5SU(B), GX-8MU(B) and GX-8MLU(B)] 2-core oil, heat and cold resistant cabtyre cable, 2 m 6.562 ft long								
Cable extension			Extension up to total 50 m 164.042 ft is possible with 0.3 mm <sup>2</sup> , or more, cable.								
Weight (Note 5)			20 g approx.	30 g approx.	55 g approx.	95 g approx.	220 g approx.	30 g approx.	55 g approx.	95 g approx.	220 g approx.
Accessories			Nut: 2 pcs., Toothed lock washer: 1 pc.								

- Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
- 2) It is the leakage current when the output is in the OFF state.
- 3) The maximum load current varies depending on the ambient temperature. Refer to 'I/O CIRCUIT AND WIRING DIAGRAMS' on p.727~ for more details.
- 4) When the cable is extended, the residual voltage becomes larger.
- 5) The weight of the threaded type includes the weight of two nuts and one toothed lock washer.

### Spatter-resistant type

Item	Model No.	Type	Shielded type		
			Threaded type		
		Normally open	GX-F12MU-J	GX-F18MU-J	GX-F30MU-J
Material			Enclosure: Brass (Fluorine resin coated), Sensing part: Polyalylate (Fluorine resin coated), Indicator part: Polyalylate		
Cable			0.3 mm <sup>2</sup> 2-core spatter-resistant cable, 0.3 m 0.984 ft long with round type connector		
Cable extension			Extension up to total 50 m 164.042 ft is possible with 0.3 mm <sup>2</sup> , or more, cable.		
Weight (Note)			35 g approx.	75 g approx.	200 g approx.
Accessories			Nut: 2 pcs. (Fluorine resin coated), Toothed lock washer: 1 pc. (Fluorine resin coated)		

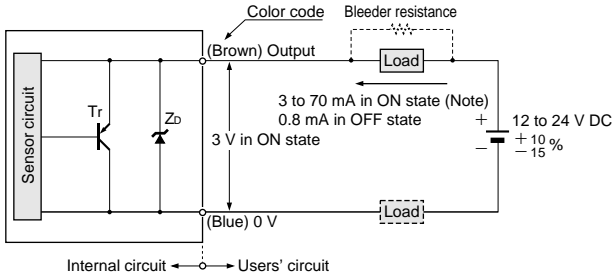
**The specifications other than the above-mentioned are identical to that of the standard type (GX-12MU, GX-18MU, GX-30MU).**

Note: The given weight includes the weight of two nuts and one toothed lock washer.

## I/O CIRCUIT AND WIRING DIAGRAMS

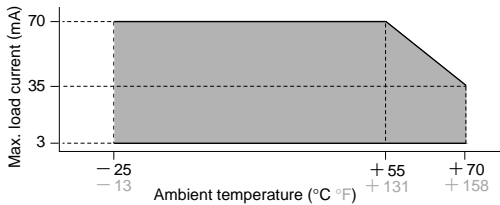
### GX-□U(B)

#### I/O circuit diagram

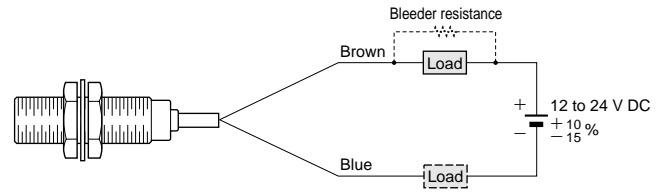


Symbols ... Z<sub>d</sub>: Surge absorption zener diode  
Tr: PNP output transistor

Note: The maximum load current varies depending on the ambient temperature.



#### Wiring diagram

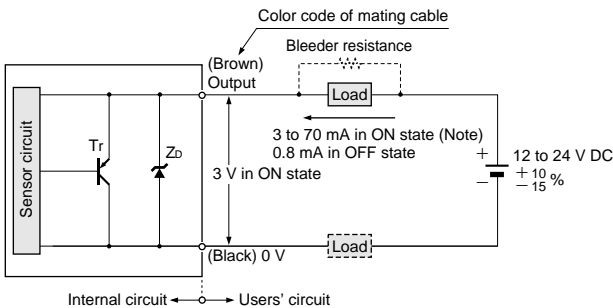


#### Conditions for the load

- 1) The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage - 3 V) in the ON state.
- 3) The current in the ON state should be between 3 to 70 mA DC.  
[ In case the current is less than 3 mA, connect a bleeder resistance ] in parallel to the load so that a current of 3 mA, or more, flows.

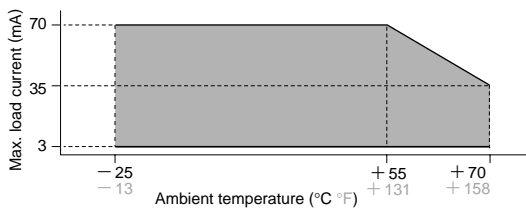
### GX-□U(B)-J

#### I/O circuit diagram

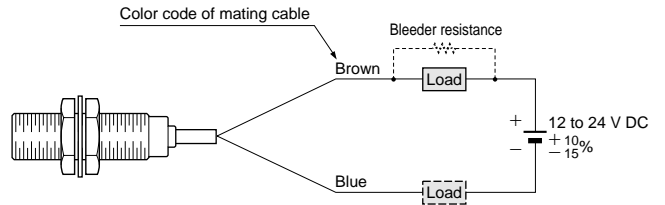


Symbols ... Z<sub>d</sub>: Surge absorption zener diode  
Tr: PNP output transistor

Note: The maximum load current varies depending on the ambient temperature.



#### Wiring diagram

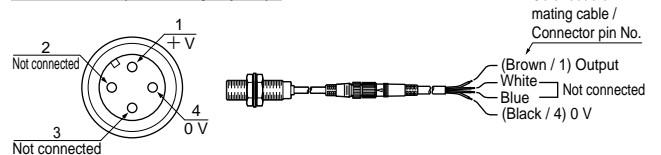


#### Conditions for the load

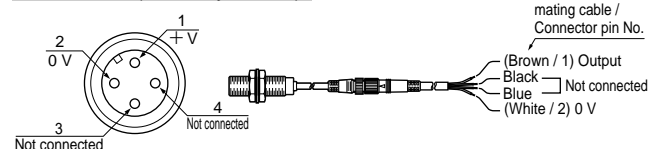
- 1) The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage - 3 V) in the ON state.
- 3) The current in the ON state should be between 3 to 70 mA DC.  
[ In case the current is less than 3 mA, connect a bleeder resistance ] in parallel to the load so that a current of 3 mA, or more, flows.

#### Connector pin position

##### GX-□U-J (Normally open)



##### GX-□UB-J (Normally closed)

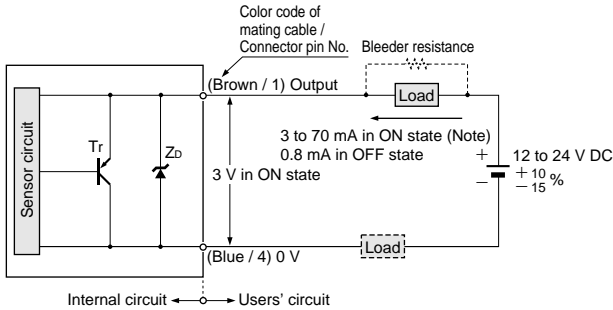


# GX-U/FU

## I/O CIRCUIT AND WIRING DIAGRAMS

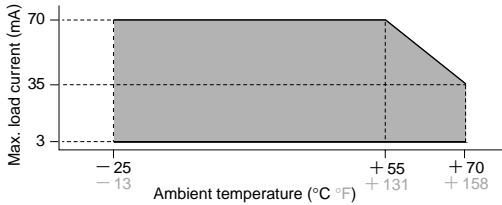
### GX-F□U-J

#### I/O circuit diagram

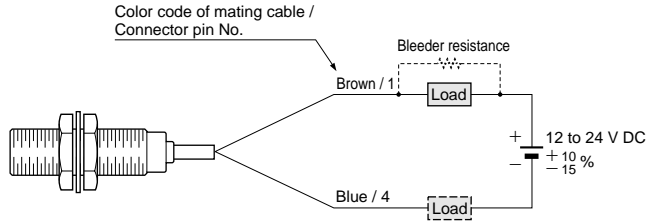


Symbols ... Z<sub>d</sub>: Surge absorption zener diode  
Tr: PNP output transistor

Note: The maximum load current varies depending on the ambient temperature.



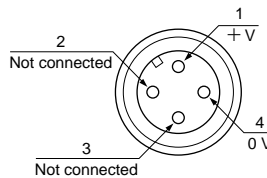
#### Wiring diagram



#### Conditions for the load

- 1) The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage - 3 V) in the ON state.
- 3) The current in the ON state should be between 3 to 70 mA DC.  
[ In case the current is less than 3 mA, connect a bleeder resistance in parallel to the load so that a current of 3 mA, or more, flows. ]

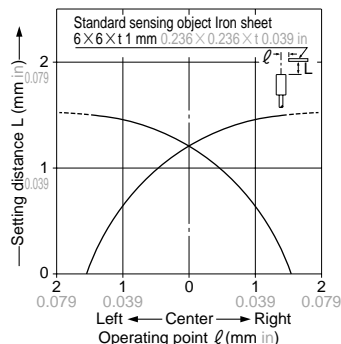
#### Connector pin position



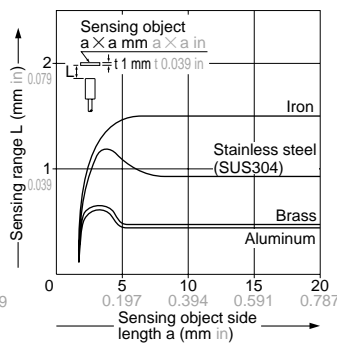
## SENSING CHARACTERISTICS (TYPICAL)

### GX-5SU GX-5SUB

#### Sensing field



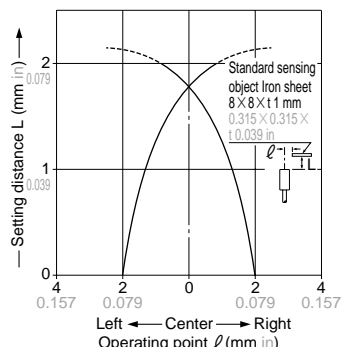
#### Correlation between sensing object size and sensing range



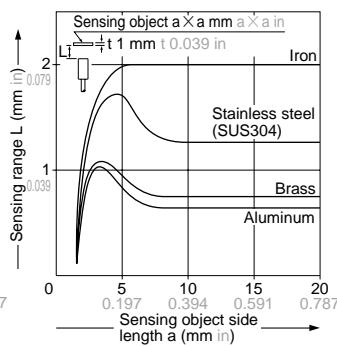
As the sensing object size becomes smaller than the standard size (iron sheet 6×6×t 1 mm 0.236×0.236×t 0.039 in), the sensing range shortens as shown in the left figure.

### GX-8MU GX-8MUB

#### Sensing field



#### Correlation between sensing object size and sensing range



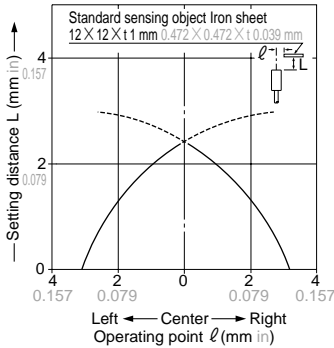
As the sensing object size becomes smaller than the standard size (iron sheet 8×8×t 1 mm 0.315×0.315×t 0.039 in), the sensing range shortens as shown in the left figure.



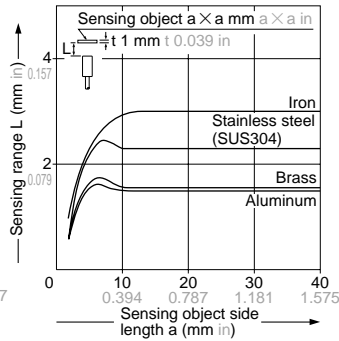
## SENSING CHARACTERISTICS (TYPICAL)

### GX-12MU GX-12MUB GX-F12MU-J

#### Sensing field



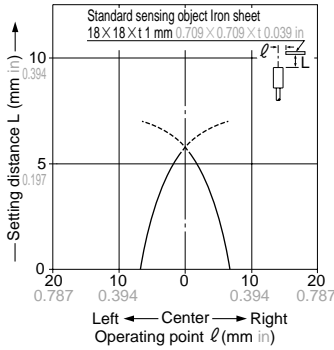
#### Correlation between sensing object size and sensing range



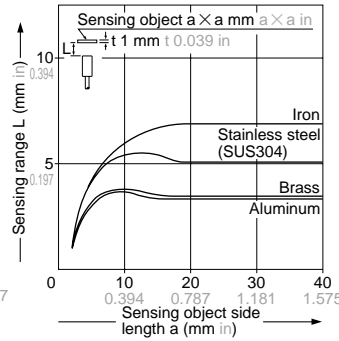
As the sensing object size becomes smaller than the standard size (iron sheet 12×12×1 mm 0.472×0.472×t 0.039 in), the sensing range shortens as shown in the left figure.

### GX-18MU GX-18MUB GX-F18MU-J

#### Sensing field



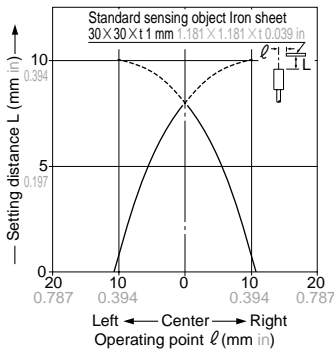
#### Correlation between sensing object size and sensing range



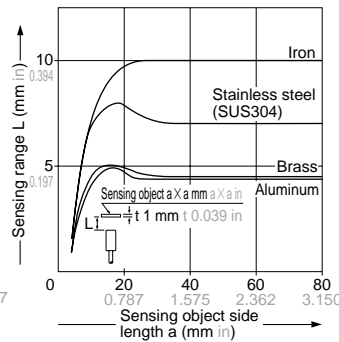
As the sensing object size becomes smaller than the standard size (iron sheet 18×18×1 mm 0.709×0.709×t 0.039 in), the sensing range shortens as shown in the left figure.

### GX-30MU GX-30MUB GX-F30MU-J

#### Sensing field



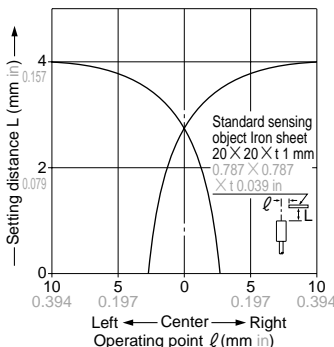
#### Correlation between sensing object size and sensing range



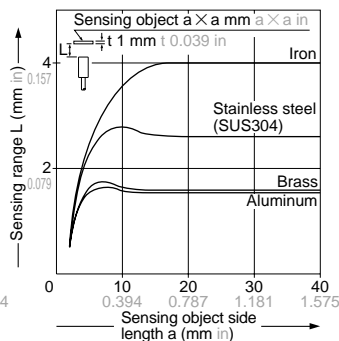
As the sensing object size becomes smaller than the standard size (iron sheet 30×30×1 mm 1.181×1.181×t 0.039 in), the sensing range shortens as shown in the left figure.

### GX-8MLU GX-8MLUB

#### Sensing field



#### Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet 20×20×1 mm 0.787×0.787×t 0.039 in), the sensing range shortens as shown in the left figure.

GXL

GL-6

GL-8/8U

Amplifier Built-in

GL-18H/18HL

GL-N12

GX-U/FU

GX-N

GX

Amplifier-separated

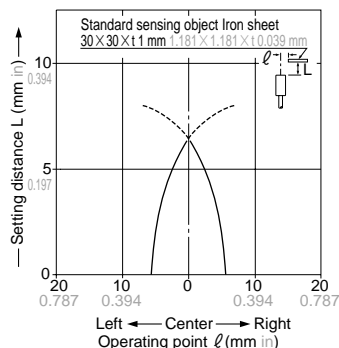
GA-10/GH

# GX-U/FU

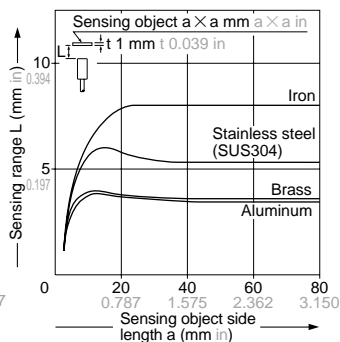
## SENSING CHARACTERISTICS (TYPICAL)

### GX-12MLU GX-12MLUB

**Sensing field**



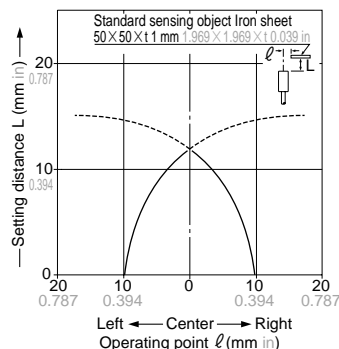
**Correlation between sensing object size and sensing range**



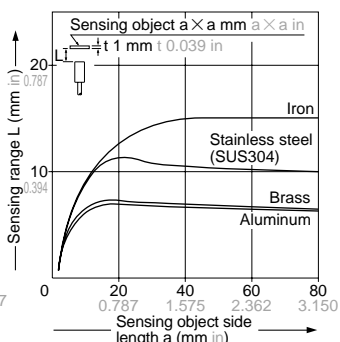
As the sensing object size becomes smaller than the standard size (iron sheet  $30 \times 30 \times t$  mm  $1.181 \times 1.181 \times t$  0.039 in), the sensing range shortens as shown in the left figure.

### GX-18MLU GX-18MLUB

**Sensing field**



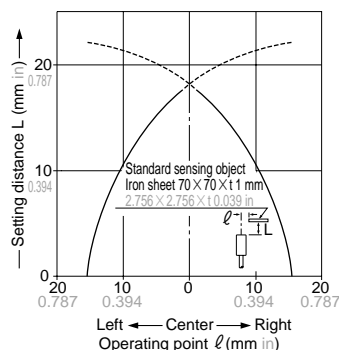
**Correlation between sensing object size and sensing range**



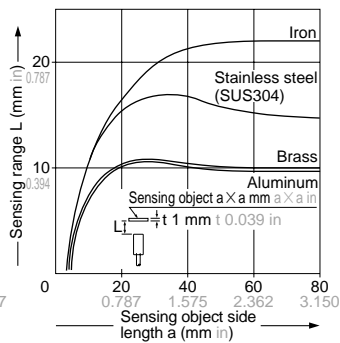
As the sensing object size becomes smaller than the standard size (iron sheet  $50 \times 50 \times t$  mm  $1.969 \times 1.969 \times t$  0.039 in), the sensing range shortens as shown in the left figure.

### GX-30MLU GX-30MLUB

**Sensing field**



**Correlation between sensing object size and sensing range**



As the sensing object size becomes smaller than the standard size (iron sheet  $70 \times 70 \times t$  mm  $2.756 \times 2.756 \times t$  0.039 in), the sensing range shortens as shown in the left figure.

## PRECAUTIONS FOR PROPER USE

Refer to p.1152~ for general precautions.



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

### Mounting

- The tightening torque should be under the value given below.

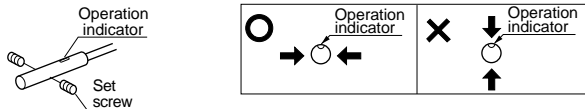
#### Mounting with a set screw

- Tighten with the cup-point of a set screw (M4 or less).

##### <Non-threaded type>

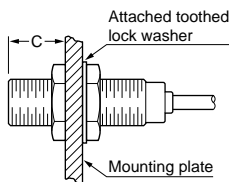
Model No.	A (mm in)	B (mm in)	Tightening torque
GX-5SU(B)	5 to 30 0.197 to 1.181	3 0.118	0.78 N·m

- Do not fix on the operation indicator or opposite to it.

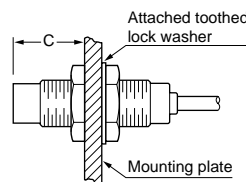


#### Mounting with nut

##### <Shielded threaded type>



##### <Non-shielded threaded type>



Model No.	Dimension C (mm in)	Tightening torque
GX-8MU(B)	3 to 10.3 0.118 to 0.406	5.9 N·m
	10.3 0.406 or more	11.8 N·m
GX-12MU(B) GX-F12MU-J	3.5 to 13.5 0.138 to 0.531	10 N·m
	13.5 0.531 or more	20 N·m
GX-18MU(B) GX-F18MU-J	4 to 18 0.157 to 0.709	45 N·m
	18 0.709 or more	80 N·m
GX-30MU(B) GX-F30MU-J	5 to 21 0.197 to 0.827	80 N·m
	21 0.827 or more	180 N·m
GX-8MLU(B)	12 0.472 or more	11.8 N·m
GX-12MLU(B)	15 0.591 or more	20 N·m
GX-18MLU(B)	25 0.984 or more	80 N·m
GX-30MLU(B)	30 1.181 or more	180 N·m

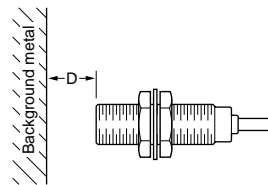
Note: Mount such that the nuts do not protrude from the threaded portion.

### Distance from surrounding metal

- As metal around the sensor may affect the sensing performance, pay attention to the following points.

#### Influence of surrounding metal

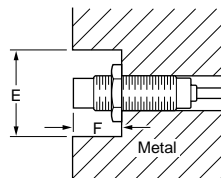
- The surrounding metal will affect the sensing performance. Keep the minimum distance specified in the table below.



Model No.	D (mm in)
GX-5SU(B)	4.5 0.177
GX-8MU(B)	4.5 0.177
GX-12MU(B) GX-F12MU-J	8 0.315
GX-18MU(B) GX-F18MU-J	20 0.787
GX-30MU(B) GX-F30MU-J	40 1.575
GX-8MLU(B)	8 0.315
GX-12MLU(B)	22 0.866
GX-18MLU(B)	45 1.772
GX-30MLU(B)	75 2.953

#### Embedding of the sensor in metal

- Sensing range may decrease if the sensor is completely embedded in metal. Especially for the non-threaded type and the non-shielded type, keep the minimum distance specified in the table below.



Model No.	E (mm in)	F (mm in)
GX-5SU(B)	φ12 φ0.472	3 0.118
GX-8MLU(B)	φ24 φ0.945	12 0.472
GX-12MLU(B)	φ50 φ1.969	15 0.591
GX-18MLU(B)	φ75 φ2.953	25 0.984
GX-30MLU(B)	φ105 φ4.134	30 1.181

Note: With the non-shielded type, the sensing range may vary depending on the position of the nuts.

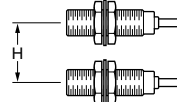
### Mutual interference

- When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference.

#### Face to face mounting



#### Parallel mounting



Model No.	G (mm in)	H (mm in)
GX-5SU(B)	19 0.748	14 0.551
GX-8MU(B)	20 0.787	15 0.591
GX-12MU(B) GX-F12MU-J	35 1.378	20 0.787
GX-18MU(B) GX-F18MU-J	70 2.756	45 1.772
GX-30MU(B) GX-F30MU-J	115 4.528	70 2.756
GX-8MLU(B)	60 2.362	45 1.772
GX-12MLU(B)	145 5.709	95 3.740
GX-18MLU(B)	250 9.843	165 6.496
GX-30MLU(B)	350 13.780	250 9.843

# GX-U/FU

## PRECAUTIONS FOR PROPER USE

Refer to p.1152~ for general precautions.

### Sensing range

- The sensing range is specified for the standard sensing object. With a non-ferrous metal, the sensing range is obtained by multiplying with the correction coefficient specified below.

### Correction coefficient


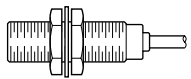
Model No. \ Metal	Iron	Stainless steel (SUS304)	Brass	Aluminum
<b>GX-5SU(B)</b>	1	0.63 approx.	0.32 approx.	0.30 approx.
<b>GX-8MU(B)</b>	1	0.59 approx.	0.32 approx.	0.29 approx.
<b>GX-12MU(B)</b> <b>GX-F12MU-J</b>	1	0.75 approx.	0.51 approx.	0.49 approx.
<b>GX-18MU(B)</b> <b>GX-F18MU-J</b>	1	0.75 approx.	0.50 approx.	0.48 approx.
<b>GX-30MU(B)</b> <b>GX-F30MU-J</b>	1	0.69 approx.	0.44 approx.	0.42 approx.
<b>GX-8MLU(B)</b>	1	0.64 approx.	0.38 approx.	0.38 approx.
<b>GX-12MLU(B)</b>	1	0.67 approx.	0.44 approx.	0.43 approx.
<b>GX-18MLU(B)</b>	1	0.68 approx.	0.45 approx.	0.43 approx.
<b>GX-30MLU(B)</b>	1	0.67 approx.	0.44 approx.	0.43 approx.

Note: The sensing range also changes if the sensing object is plated.

### Protection cover (Optional)

- It protects the sensing surface from welding sparks (spatter), etc.

#### Mounting method

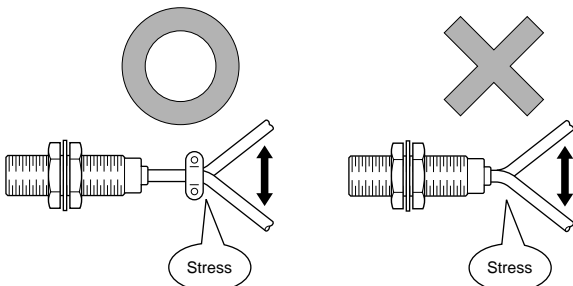
Protection cover	Sensor	Model No.	Applicable model No.
		<b>MS-H12</b>	<b>GX-12MU(B)</b>
		<b>MS-H18</b>	<b>GX-18MU(B)</b>
		<b>MS-H30</b>	<b>GX-30MU(B)</b>

Material: Fluorine resin

Note: Mount the protection cover so that there is no gap between it and the sensing surface.

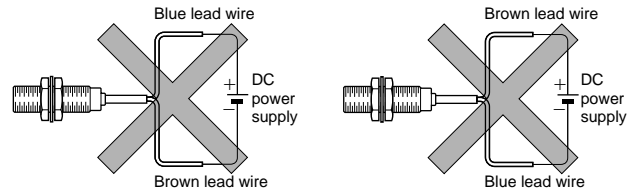
### Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- When the sensor is mounted on a moving base, stress should not be applied to the sensor cable joint.



### Wiring

- The sensor must be connected to a power supply via a load. If the sensor is connected to a power supply without a load, the short-circuit protection makes the sensor inoperable. (The output stays in the OFF state and the indicator does not light up.) In this case, rectify by connecting the power supply via a load. Now, the sensor becomes operable. Further, take care that if the power supply is connected with reverse polarity without a load, the sensor will get damaged.



- For series connection (AND circuit) or parallel connection (OR circuit) of sensors, take care of the following.

#### Series connection (AND circuit)

When all sensors are in the ON state, the load voltage  $V_{RL}$  is given by:  
 $V_{RL} = V_{CC} - n \times 3 \text{ (V)}$

$V_{CC}$ : supply voltage (24 V DC max.)  
 $n$ : number of sensors

Make sure that the load can work properly at this voltage.

Note: The output is generated normally even if the indicator does not light up properly.

#### Parallel connection (OR circuit)

When all sensors are in the OFF state, the load leakage current  $I_{CC}$  is given by:

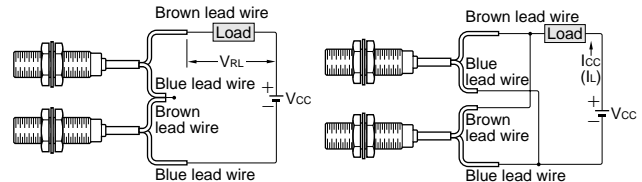
$$I_{CC} = n \times 0.8 \text{ (mA)} \text{ (n: number of sensors)}$$

Make sure that the load can work properly.

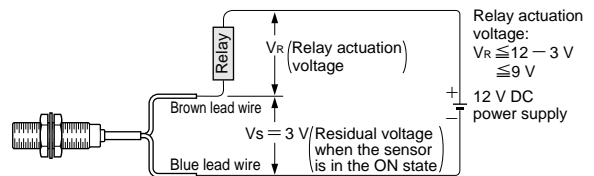
Note: The load current in the ON state is given by:

$$I_L = \frac{V_{CC} - 3 \text{ V}}{\text{Load resistance}} \text{ (mA)}$$

The load current must be  $3 \text{ mA} \times n \leq I_L \leq 70 \text{ mA}$  (n: number of sensors turned ON)

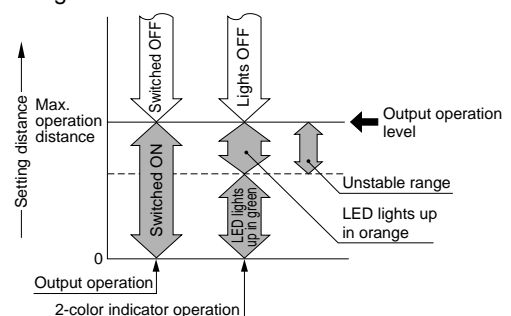


- The residual voltage of the sensor is 3 V. Before connecting a relay as the load, take care of its actuation voltage. (Some 12 V relays may not be usable.)



### 2-color indicator (Normally open type only)

- When the sensing object is in the stable sensing range, the LED lights up in green, and when the sensing object is in the unstable sensing range, the LED lights up in orange. While the LED lights up in green, the sensing is performed stably without being affected by temperature drifts or voltage fluctuations.



## DIMENSIONS (Unit: mm in)

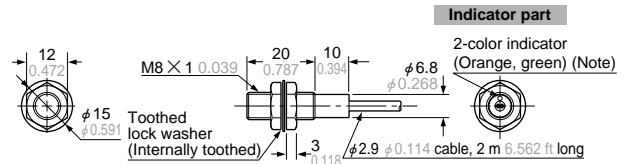
The CAD data in the dimensions can be downloaded from the SUNX website: <http://www.sunx.co.jp/>

### GX-5SU GX-5SUB Sensor



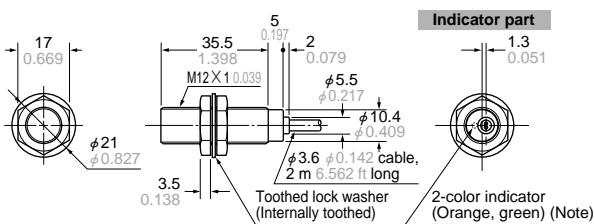
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-8MU GX-8MUB Sensor



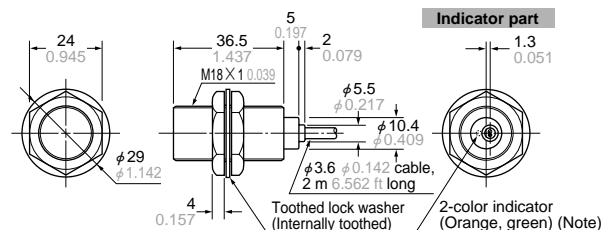
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-12MU GX-12MUB Sensor



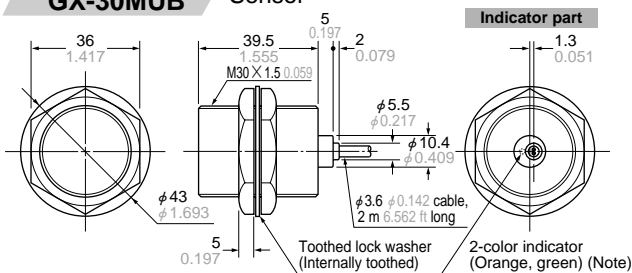
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-18MU GX-18MUB Sensor



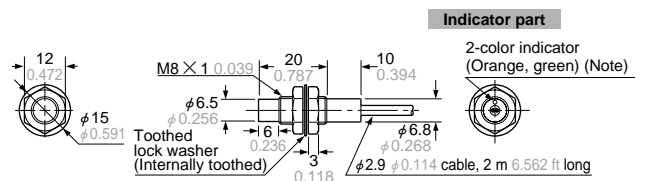
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-30MU GX-30MUB Sensor



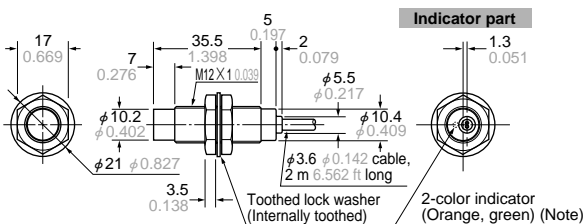
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-8MLU GX-8MLUB Sensor



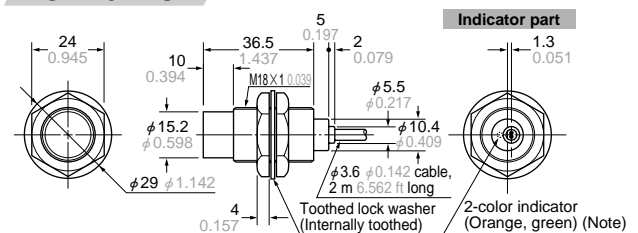
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-12MLU GX-12MLUB Sensor



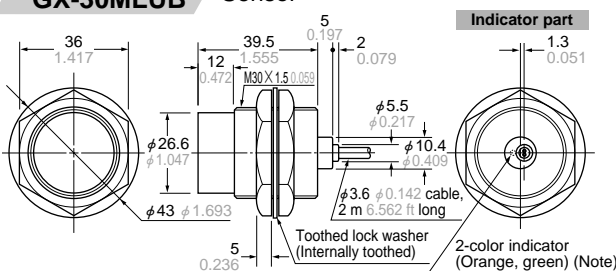
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-18MLU GX-18MLUB Sensor



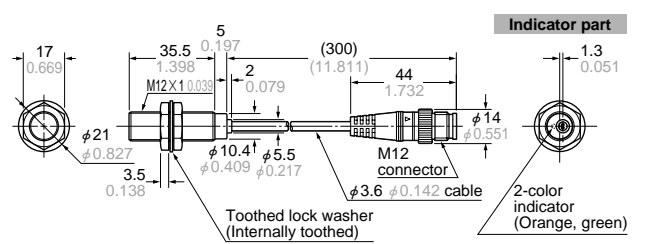
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-30MLU GX-30MLUB Sensor



Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

### GX-12MU-J GX-12MUB-J GX-F12MU-J Sensor

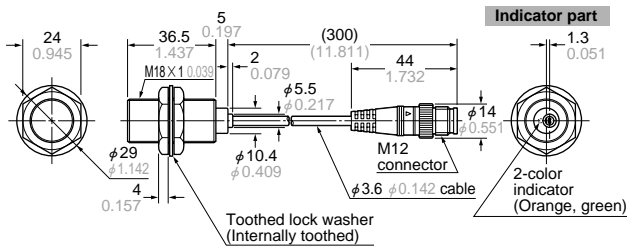


Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

# GX-U/FU

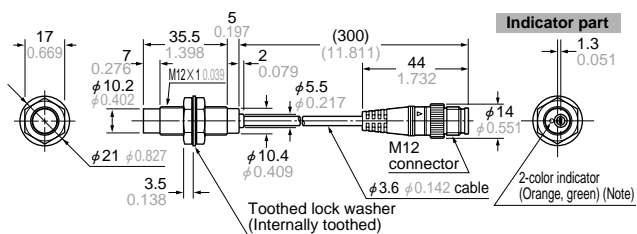
**DIMENSIONS (Unit: mm in)** The CAD data in the dimensions can be downloaded from the SUNX website: <http://www.sunx.co.jp/>

**GX-18MU-J GX-18MUB-J GX-F18MU-J** Sensor



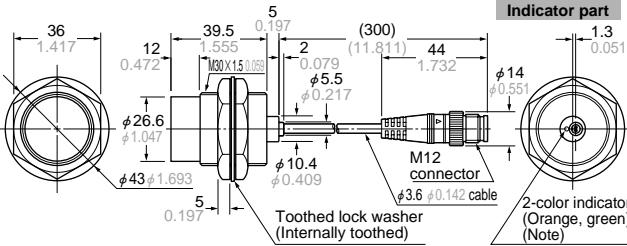
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

**GX-12MLU-J GX-12MLUB-J** Sensor



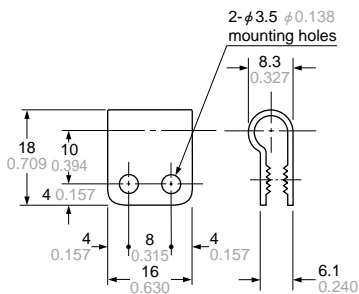
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

**GX-30MLU GX-30MLUB** Sensor



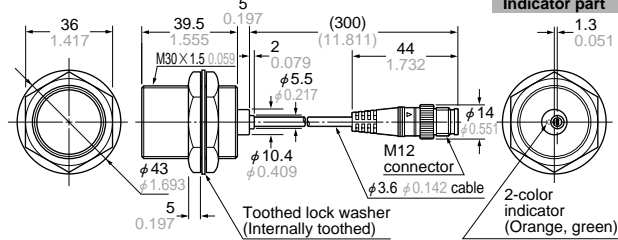
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

**MS-SS5** Sensor mounting bracket for GX-5SU(B) (Optional)



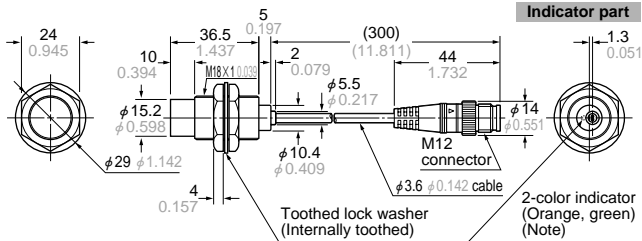
Material: Nylon 66

**GX-30MU-J GX-30MUB-J GX-F30MU-J** Sensor



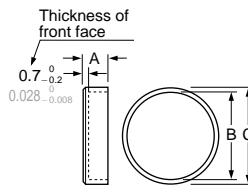
Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

**GX-18MLU-J GX-18MLUB-J** Sensor



Note: Normally closed type has an operation indicator (orange) instead of the 2-color indicator.

**MS-H12 MS-H18 MS-H30** Protection cover (Optional)



Material: Fluorine resin

Symbol	A	B	C	Applicable model No.
Model No.				
<b>MS-H12</b>	5	φ11.5 φ0.453	φ14 φ0.551	<b>GX-12MU(B)</b>
<b>MS-H18</b>	6	φ17.5 φ0.689	φ20 φ0.787	<b>GX-18MU(B)</b>
<b>MS-H30</b>	8	φ29.4 φ1.157	φ33 φ1.299	<b>GX-30MU(B)</b>