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Micro Tilt Sensor

Surface Mounting Tilt Sensor Fits Space-Confined Installations

- Detect tilting over a range of 45 to 75 degrees in right-andleft inclination
- · Gull wing surface mount terminals
- Wide operating temperature range: -10° to 60°C
- Ideal for PDAs, cell phones and test equipment; digital cameras and video cameras to change aspect ratio automatically; also replaces mercury switches in portable space heaters and game machines such as pinball games
- RoHS Compliant



Ordering Information

Operation angle	Return angle	Output rating	Operating voltage	Model
45° to 75°	50° to 20°	0.5 VDC	2.7 to 3.3 VDC	D6B-2 (P)

Specifications

■ Absolute Maximum Ratings

Supply voltage range (V _{dd})	-0.1 to 5.0 VDC
Output current (I _{out})	±1 mA
Operating temperature range	-10° to 60°C with no icing
Storage temperature range	-25° to 70°C
Operating/storage humidity range	25% to 85% RH with no icing or condensation

■ Electrical Characteristics

Power supply voltage range	2.7 to 3.3 VDC
Output high voltage	V _{dd} – 0.5 V min.
Output low voltage	0.5 V max.
Current consumption	20 μA max.; 10 μA typical ($V_{dd} = 3$)

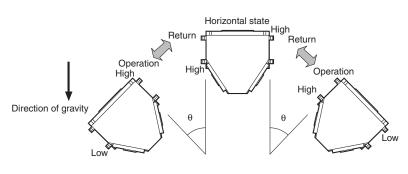
Note: Measured under standard conditions of ambient temperature ≈ 5°C to 35°C.

■ Performance

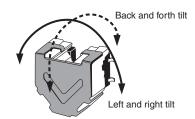
Refer to the drawing on the following page for an operational diagram showing operation and return angles.

Operation angle	45° to 75° (when output goes from High to Low)	
Return angle	50° to 20° (when output goes from Low to High)	
Vibration resistance	Malfunction: 10-55-10 Hz 1.5 mm single amplitude (3.0 mm double amplitude) for 2 hours, 3-Axis	
Shock resistance	Malfunction: 735 m/s ² (approx. 75G)	
Electrical life expectancy	100,000 operations min. (15-20 operations/minute)	

Operation



Top View

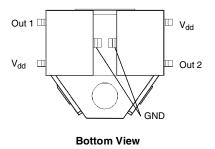


Horizontal state

- Note: 1. Operation angle: Output goes from High to Low
 - 2. Return angle: Output goes from Low to High
 - Characteristic values are provided on condition that there is no tilt back and forth while the operation speed is 10° per second.

Installation

■ Terminal Arrangement



■ Solder Conditions

Reflow (Infrared) Soldering Conditions*

Weld a thermocouple on the terminal side of the Sensor with HMP (high melting point) solder, place the Sensor into the reflow oven and set the reflow oven so that the peak terminal temperature will be $230^{\circ}\text{C} \pm 5^{\circ}\text{C}$. Complete soldering within 20 seconds.

The peak terminal temperature must not exceed 240°C.

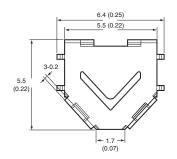
Desoldering Conditions with Blower Employed

Desolder the Sensor at a temperature of 240°C within five seconds.

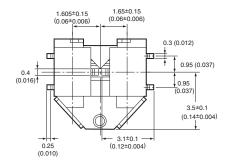
If a soldering iron is applied manually, desolder the Sensor within 10 seconds at an iron tip temperature of 260°C or within three seconds at an iron tip temperature of 350°C.

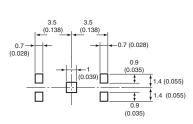
Dimensions

Unit: mm (inch)









^{*} Preheat temperature = 140° C max. for 90 ± 30 seconds.

Precautions

- The Sensor does not use any materials detrimental to the ozone laver.
- Specifications other than the electrical or mechanical characteristics, external dimensions, or mounting dimensions of the Sensor are subject to change without notice.

■ Handling Precautions

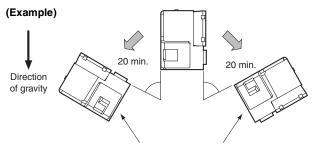
Operating Environment

- The Sensor consists of a Hall IC and a magnet. Check that the Sensor in operation will not be influenced by any external magnetic fields.
- Do not install any magnetic materials within 2 mm of the Sensor, else the performance characteristics of the Sensor may not be guaranteeable. If there are any objects (e.g., motors and solenoids) generating magnetic fields near the Sensor, operate and test the Sensor before the Sensor comes into actual use.
- Do not apply any voltage exceeding 5V to the Sensor, else the Sensor may break.
- Do not wash the Sensor after the Sensor is soldered.
- Do not mount or dismount the Sensor while power is flowing to the Sensor.
- The Sensor may generate error signals if impacted at a minimum acceleration of 294 m/s².

- The Sensor may generate error signals if a vibration at a minimum frequency of 15 Hz and a minimum acceleration of 15m/s² is applied to the Sensor.
- Confirm that no static electricity at a maximum voltage of 5kV is applied to the pins, else the Sensor may break.

Operating Characteristics

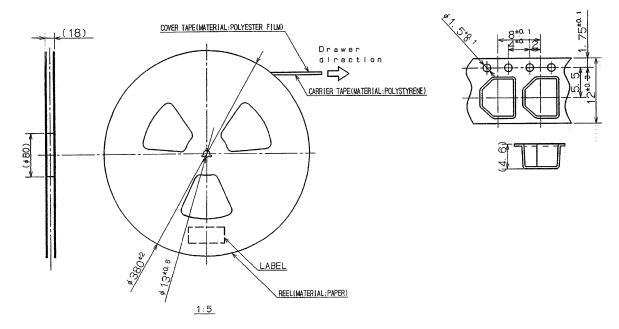
The present output may stay unchanged if the inclination of the Sensor back and forth is 20° or more. Under that condition, the output might not change even when the Sensor is leaned left or right.



If the Sensor is kept inclined back or forth as shown in the above illustration, the level of output might not change from high to low or low to high when the Sensor inclines left or right.

Tape Packing

■ Reel Dimensions



Note: 1. This packing conforms to standard of EIAJ.

- 2. Quantity per reel: 2,000 pieces.
- 3. Each reel is packaged within a sealed bag to protect the sensor from the effects of moisture and humidity. In order to maintain optimal solderability and performance, after the bag's seal is broken, ensure that storage conditions do not exceed 30°C, 80% RH and that reflow soldering/assembly occurs within two months.

Omron Electronic Components, LLC

Terms and Conditions of Sales

I. GENERAL

- Definitions: The words used herein are defined as follows:
 - Terms: These terms and conditions

Seller: Omron Electronic Components LLC and its subsidiaries

The buyer of Products, including any end user in section III through VI Products and/or services of Seller Buyer:

Products: (d)

Including without limitation Including:

- Offer: Acceptance: These Terms are deemed part of all quotations, acknowledgments, invoices, purchase orders and other documents, whether electronic or in writing, relating to the sale of Products by Seller. Seller hereby objects to any Terms proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these
- Distributor: Any distributor shall inform its customer of the contents after and including

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- Discounts: Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (a) the invoice is paid according to Seller's payment terms and (b) Buyer has no past due amounts owing to Seller.
- Interest: Seller, at its option, may charge Buyer 1.5% interest per month or the maximum

- legal rate, whichever is less, on any balance not paid within the stated terms.

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 Currencies: If the prices quoted herein are in a currency other than U.S. dollars, Buyer shall make remittance to Seller at the then current exchange rate most favorable to Seller; provided that if remittance is not made when due, Buyer will convert the amount to U.S. dollars at the then current exchange rate most favorable to Seller available during the period between the due date and the date remittance is actually made.
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- Delivery and shipping dates are estimates only; and
- Seller will package Products as it deems proper for protection against normal
- handling and extra charges apply to special conditions.

 12. Claims: Any claim by Buyer against Seller for shortage or damage to the Products occurring before delivery to the carrier must be presented in detail in writing to Seller within 30 days of receipt of shipment.

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