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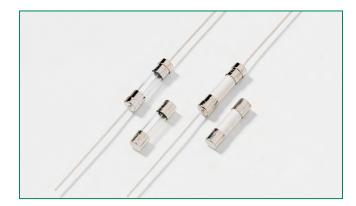
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Littelfuse Expertise Applied | Answers Delivered

234 Series, 5×20 mm, Medium-Acting Fuse





Agency Approvals

Agency	Agency File Number	Ampere Range
PS	Cartridge: NBK040609-JP1021A NBK040609-JP1021C Leaded: NBK040609-JP1021B NBK040609-JP1021D	1A - 5A 6A - 10A 1A - 5A 6A - 10A
Œ	N/A	1A - 10A
	SU05001-3001 SU05001-4001 SU05001-2016	1A - 3.15A 3.5A 4A - 10A
(jr)	E10480	1A - 10A
(29862	1A - 10A

Description

5×20mm medium-acting glass/ceramic body cartridge fuse designed to UL specification.

Features

- Designed to UL/CSA/ ANCE 248-1 and 248-14 Standards
- Available in cartridge and axial lead format
- Glass body for 1-3.5A, Ceramic body for 4-10A
- RoHS compliant and lead-free

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Additional Information









For recommended fuse accessories for this product series, see 'Recommended Accessories' section.

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time		
100%	1 – 3.5	4 hours, Minimum		
100 %	4 – 10	1 hour, Minimum		
135%	1 – 3.5	3 sec., Min; 1 hr. Max		
135%	4 – 10	3 sec., Min; 1 hr. Max		
200%	1 – 3.5	400ms., Min; 2.25 sec. Max		
20076	4 – 10	400ms., Min; 4 sec. Max		

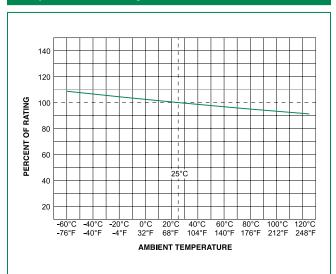
Electrical Characteristic Specification by Item

	Ampere V			Nominal Cold		Agency Approvals				
Amp Code	Rating (A)	Voltage Rating (V)	Interrupting Rating	Resistance (Ohms)	Nominal Melting I ² t (A ² sec)	Œ	(ÎT)	(S	PS E
001.	1	250		0.1750	1.97500	Х	х	×	Х	Х
1.25	1.25	250		0.1262	2.06000	X	Х	Х	Х	X
01.6	1.6	250		0.0884	6.14000	Х	X	X	Х	X
002.	2	250	100A @ 250 VAC	0.0684	9.97000	Х	X	Х	Х	X
02.5	2.5	250	10000A @ 125 VAC	0.0521	17.04500	Х	Х	X	Х	X
003.	3	250		0.0431	26.2400	Х	X	X	Х	X
3.15	3.15	250		0.0380	29.79500	Х	X	X	Х	X
03.5	3.5	250		0.0322	36.27500	Х	X	X	Х	X
004.	4	250		0.0304	10.37000	Х	X	X	Х	X
005.	5	250		0.0214	20.64500	Х	X	X	Х	X
006.	6	250	200A @ 250 VAC	0.0194	33.01500	Х	X	X	Х	X
06.3	6.3	250	10000A @ 125 VAC	0.0168	37.68500	Х	Х	Х	Х	X
008.	8	250		0.0144	80.67500	Х	X	X	Х	X
010.	10	250		0.0107	51.40000	X	X	X	X	X

Axial Lead & Cartridge Fuses

5×20 mm > Medium-Acting > 234 Series

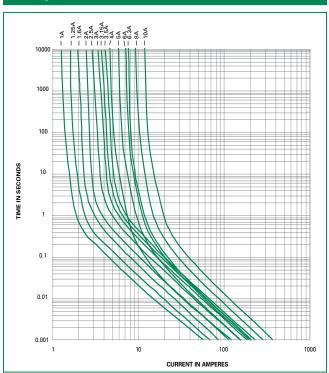
Temperature Re-rating Curve



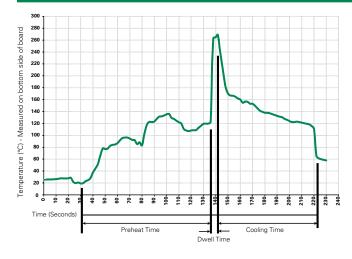
Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder DwellTime:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

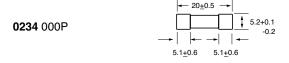


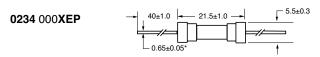
Product Characteristics

Materials	Body: Glass(1A-3.5A), Ceramic(4A-10A) Cap: Nickel-plated brass Leads: Tin-plated Copper Filter: Sand (4A – 10A)
Terminal Strength	MIL-STD-202, Method 211, Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand logo, current and voltage rating Cap 2: Series and agency approval markings
Packaging	Available in Bulk (V=5, H=100, M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

Operating Temperature	−55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles -65°C to +125°C)
Vibration	MIL-STD-202 Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A. high RH (95%) and elevated temp (40°C) for 240 hours
Salt Spray	MIL-STD-202, Method 101, Test Condition B

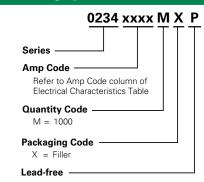
Dimensions





All dimensions in mm

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
234 Series				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A
Reel and Tape	EIA 296-E	1000	MRET1	T1=53mm (2.087")

Recommended Accessories

Accessory Type	Series	Description		Max Application Amperage
	345_ISF	Panel Mount Shock-Safe Fuseholder		10
Holder	<u>345</u>	345 Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20
	<u>830</u>	830 PC Mount Shock-Safe Miniature Fuseholder		16
	<u>520</u>	Metric OMNI-BLOK® Fuse Block		10
Block <u>646</u> 658		PC Mount Miniature Fuse Block		6.3
		Surface Mount Miniature Fuse Block		10
	520_W PC Mount Miniature Fuse Clip			6.3
Clip <u>111</u>		PC Board Mount Fuse Clip		10
	<u>445</u>	PC Board Mount Fuse Clip		10

- Notes:
 1. Do not use in applications above rating.
- 2. Please refer to fuseholder data sheet for specific re-rating information.
- 3. Please contact factory for applications greater than the max voltage and amperage shown.

^{*} Ratings above 6.3A have 0.8±0.05 diameter lead.