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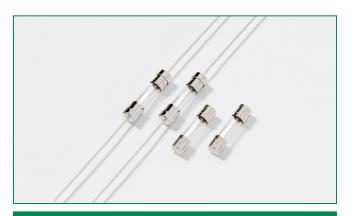


Axial Lead & Cartridge Fuses

5×20 mm > Slo-Blo® Fuse > 239 Series

239 Series, 5×20 mm, Slo-Blo® Fuse





Agency Approvals

Agency	Agency File Number	Ampere Range		
PS	Cartridge:	1A – 3.5A 4A – 5A 7A 1A – 3.5A 4A – 5A 7A		
	SU05001 – 2004A SU05001 – 2014A	0.200A – 3.15A 4A – 7A		
(I)	E10480	0.080A – 7A		
(29862	0.200A – 3.15A 4A – 7A		
Œ	N/A	0.080A – 7A		

Description

 $5{\times}20\text{mm}$ Slo-Blo® glass body cartridge fuse designed to UL specification.

Features

- Designed to UL/CSA/ ANCE 248-1 and 248-14 Standards
- Available in cartridge and axial lead format
- RoHS compliant and lead-free

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Electrical Characteristics for Series

% of Ampere Rating	Ampere Ratings	Opening Time
100%		4 hours, Minimum
135%	All Ratings	1 hour, Maximum
200%		2 minutes, Maximum

Additional Information









For recommended fuse accessories for this product series, see 'Recommended Accessories' section.

Axial Lead & Cartridge Fuses

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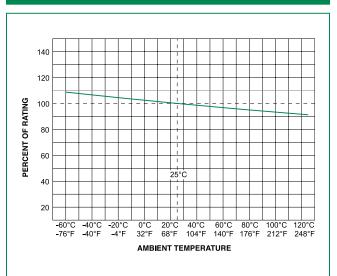
Electrical Characteristic Specification by Item

		Voltage		Nominal Cold	Nominal	Agency Approvals				
Amp Code	Amp Rating (A)	Rating (V)	Interrupting Rating	Resistance (Ohms)	Melting I ² t (A ² sec)	(Î)	(PS E		Œ
.080	0.08	250		28.1750	0.02500	X				X
.100	0.1	250		17.3425	0.05500	Х				X
.125	0.125	250		11.6000	0.08500	X				X
.150	0.15	250		8.1000	0.13000	X				X
.200	0.2	250		3.8725	0.16500	X	X		Х	X
.250	0.25	250		3.0700	0.34000	Х	Х		Х	X
.300	0.3	250	35A @ 250 VAC	2.3000	0.61500	X	X		Х	X
.400	0.4	250	10kA @ 125 VAC	1.4750	2.02000	X	Х		Х	X
.500	0.5	250		0.9090	1.98500	X	X		Х	X
.600	0.6	250		0.6990	2.41500	X	Х		Х	X
.700	0.7	250		0.5375	4.12000	X	X		Х	X
.750	0.75	250		0.4710	5.42500	X	Х		X	X
.800	0.8	250		0.4155	7.56500	X	X		Х	X
001.	1	250		0.2965	11.29500	X	Х	X	Х	X
1.25	1.25	250		0.1980	19.52500	X	Х	X	X	X
01.6	1.6	250		0.1205	30.43000	X	Х	X	X	X
002.	2	250		0.0943	50.58500	X	X	X	Х	X
02.5	2.5	250	10kA @ 125 VAC	0.0583	79.70500	X	Х	X	X	X
003.	3	250	100A @ 250 VAC	0.04877	129.51000	X	Х	X	X	X
3.15	3.15	250		0.0414	128.05000	X	Х	X	X	X
03.2	3.2	250		0.0385	128.05000	X		X		X
03.5	3.5	250		0.0370	128.05000	X		X		×
004.	4	125		0.0312	270.703	X	X	X	Х	×
005.	5	125	10kA @ 125 VAC	0.0199	302.836	X	Х	X	Х	X
007.	7	125		0.0114	305.758	X	X	X	Х	X

Axial Lead & Cartridge Fuses

5×20 mm > Slo-Blo® Fuse > 239 Series

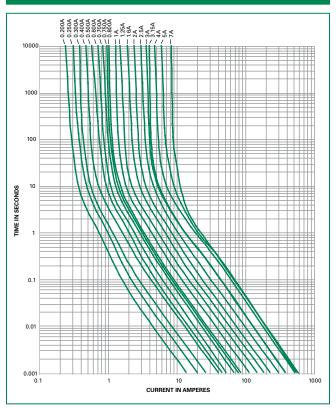
Temperature Re-rating Curve



Note:

Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

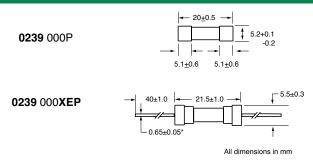


Product Characteristics

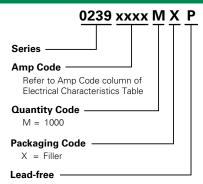
Materials	Body: Glass Cap: Nickel–plated brass Leads: Tin–plated Copper
Terminal Strength	MIL-STD-202, Method 211, Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand logo, current and voltage rating Cap 2: Series and agency approval markings

Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles -65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A. high RH (95%) and elevated temp (40°C) for 240 hours
Salt Spray	MIL-STD-202, Method 101, Test Condition B

Dimensions



Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
239 Series	T dokaging opcomedicin	Quantity	additity a rubhaging code	Taping Wath
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A
Reel and Tape	EIA 296-E	1000	MRET1	T1=52mm (2.062")
Bulk	N/A	1000	MXB	N/A
Bulk	N/A	100	HX	N/A
Bulk	N/A	100	HXE	N/A

Recommended Accessories

Accessory Type	Series	Description		Max Application Amperage
	345_ISF	Panel Mount Shock-Safe Fuseholder		10
Holder	<u>345</u>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20
	830 PC Mount Shock-Safe Miniature Fuseholder 520 Metric OMNI-BLOK® Fuse Block			16
				10
Block 646 658 520 W		PC Mount Miniature Fuse Block	250	6.3
		Surface Mount Miniature Fuse Block		10
		PC Mount Miniature Fuse Clip		6.3
		PC Board Mount Fuse Clip		10
	<u>445</u>	PC Board Mount Fuse Clip		10

- Notes:
 1. Do not use in applications above rating.
 2. Please refer to fuseholder data sheet for specific re-rating information.

3. Please contact factory for applications greater than the max voltage and amperage shown.

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 $^{^{\}star}$ Ratings above 6.3A have 0.8±0.05 diameter lead.