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### 471 Series, PICO® II Time-Lag Fuse



#### Agency Approvals

Agency	Agency File Number	Ampere Range
	E10480	0.500A - 5A
	29862	0.500A - 2.5A
	JET 1896-31007-1004	1A - 5A

#### Additional Information



Datasheet



Resources



Samples

#### Description

The 471 Series PICO® II Time-Lag Fuse is designed for applications that require moderate in-rush withstand and is in a space-saving subminiature package.

#### Features

- Moderate in-rush withstand
- Small size
- Wide range of current ratings available (0.500A to 5A)
- RoHS compliant
- Halogen-free available
- Wide operating temperature range
- Low temperature de-rating




#### Applications

- Flat-panel display TV
- LCD monitor
- Lighting systems
- Medical equipments
- Industrial equipments

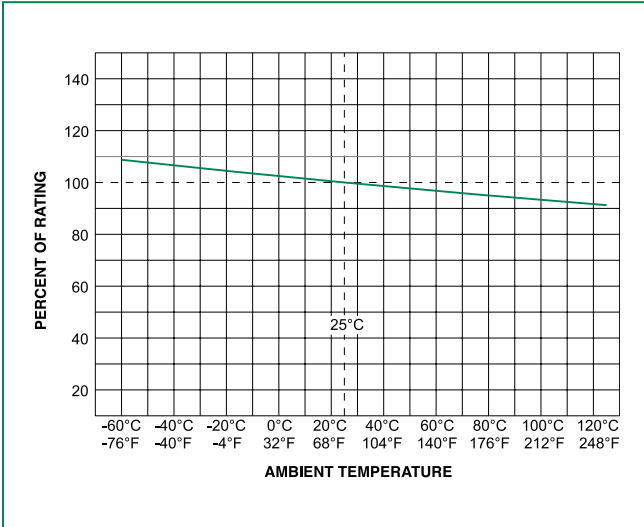
#### Electrical Characteristics

% of Ampere Rating	Opening Time
100%	4 Hours, <b>Min.</b>
200%	120 Seconds, <b>Max.</b>

#### Electrical Characteristics

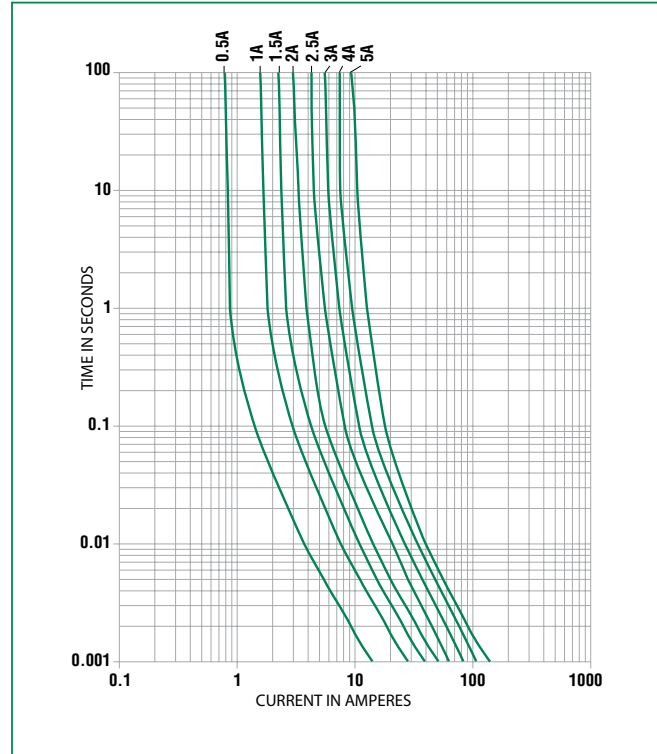
Ampere Rating (A)	Amp Code	Max Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Agency Approvals		
								
.500	.500	125	50A@125VAC/DC	0.1890	0.159	X	X	
1.00	001.	125		0.0851	0.722	X	X	X
1.50	01.5	125		0.5350	1.610	X	X	X
2.00	002.	125		0.3850	2.500	X	X	X
2.50	02.5	125		0.0300	4.390	X	X	X
3.00	003.	125		0.0231	6.960	X		X
3.50	03.5	125		0.0180	9.900	X		X
4.00	004.	125		0.1310	10.600	X		X
5.00	005.	125		0.0084	15.400	X		X

**Temperature Re-rating Curve**



Note:  
 Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

**Average Time Current Curves**



**Soldering Parameters**

**Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation
<b>Preheat:</b> (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
<b>Solder Pot Temperature:</b>	260°C Maximum
<b>Solder Dwell Time:</b>	2-5 seconds

**Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C  
 Heating Time: 5 seconds max.

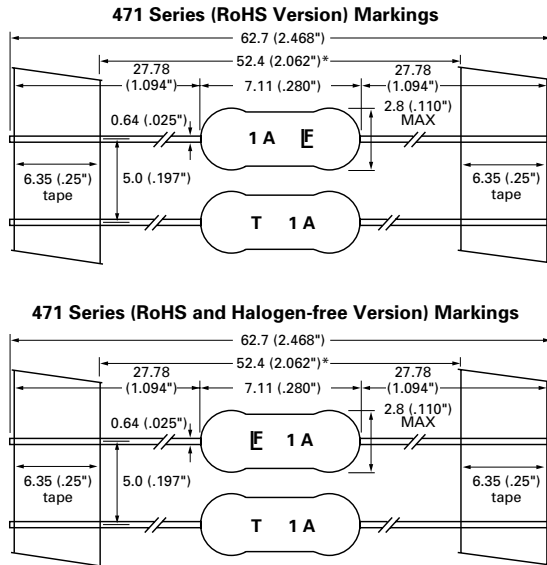
**Note: These devices are not recommended for IR or Convection Reflow process.**

## Product Characteristics

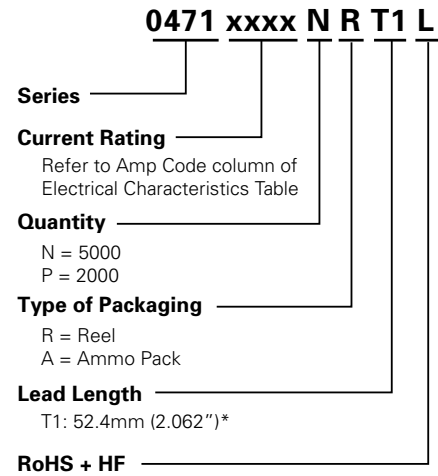
<b>Materials</b>	Encapsulated, Epoxy-Coated Body; Solder Coated Copper wire leads; RoHS compliant Product: Pure Tin-coated Copper wire leads
<b>Flammability Rating</b>	UL 94V-0
<b>Solderability</b>	MIL-STD-202, Method 208
<b>Lead Pull Force</b>	MIL-STD-202, Method 211, Test Condition A (will withstand a 7 lbs. axial pull test)

<b>Operating Temperature</b>	-55°C to +125°C (Consider re-rating)
<b>Shock</b>	MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds)
<b>Vibration</b>	MIL-STD-202, Method 201 (10-55 Hz); Method 204, Test Condition C (55-2000 Hz at 10 G's Peak)
<b>Moisture Resistance</b>	MIL-STD-202, Method 106
<b>Resistance to Soldering Heat</b>	Withstands 60 seconds above 200°C and up to 260°C, maximum

## Dimensions



## Part Numbering System



## Packaging

Packaging Option	Packaging Specification	Quantity & Packaging Code
*T1: 52.4mm (2.062") Tape and Reel	EIA 296	Please refer to available quantities above in "Part Numbering System"

Notes: \* T1 dimension is defined as the length of the component between the two tapes. The full component length is 62.7mm (2.468").