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688 Series Lead-Free, 6x25mm Fuse

Ale State

Agency Approvals

Agency	Agency File Number	Ampere Range	
\triangle	T 50257715 01	30A	
c FL [°] us	E10480	5A - 40A	

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	OpeningTime
100%	5A - 40A	4 Hours, Min.
200%	5A - 40A	120 Second, Max.

Electrical Characteristic Specifications by Item

Description

A 70Vdc rated ceramic fuse with remarkable interrupting rating in a compact 6x25mm package, which is well suited for circuit protection in telecom applications.

Resources

Features

- In accordance with Underwriter's Laboratories Standard UL 248-14
- Available in cartridge version
- RoHS compliant and Lead-free

Applications

- PDU in Telecom Datacenter
- Wireless Transmission Base Station

Additional Information





Amp Code Amp Rating		Interrupting	Nominal Cold	Nominal Melting l²t	Agency Approvals		
	Amp Rating	Voltage Rating	Rating	Resistance (mOhms)	Under 10In (A ² sec)	$\boldsymbol{\vartriangle}$	c 🔊 us
005.	5	70Vdc	2500A @ 70Vdc	22	118		х
006.	6	70Vdc	2500A @ 70Vdc	21	132		х
010.	10	70Vdc	2500A @ 70Vdc	10	570		х
015.	15	70Vdc	2500A @ 70Vdc	6	554		х
030.*	30	70Vdc	2500A @ 70Vdc	2.1	4200	x	х
040.*	40	70Vdc 250Vac	2500A @ 70Vdc 1500A @ 250Vac	1.55	7800		х

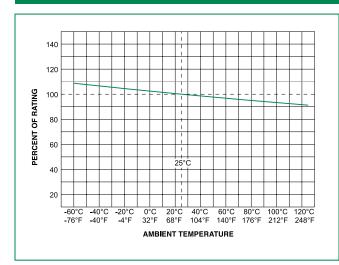
Note: *Surge rating: 1.2/50-8/20µs, 20KV/10KA surge is available for 30A and 40A.

Axial Lead & Cartridge Fuses

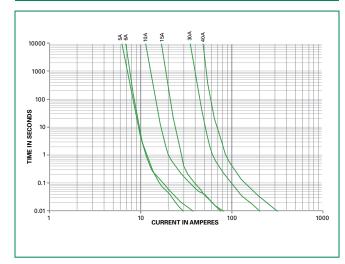
6x25mm > 70VDC Fuse > 688 Series



Temperature Re-rating Curve

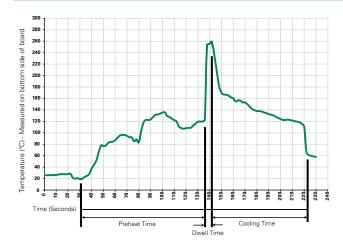


Average Time Current Curves



Note: Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or **Convection Reflow process.**



Axial Lead & Cartridge Fuses 6x25mm > 70VDC Fuse > 688 Series

Product Characteristics

Dimensions

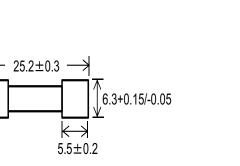
Measurements displayed in millimeters

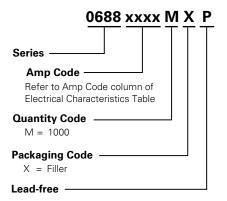
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Materials	Body : Ceramic Cap : Tin–plated Copper Leads: Tin-plated Copper		
Terminal Strength	MIL-STD-202, Method 211, Test Condition A		
Solderability	MIL-STD-202 Method 208		
Product Marking	Brand logo, current and voltage ratings, agency approval marks		
Packaging	Available in Bulk and Ammo packaging (M=1000 pcs/pkg)		

Operating Temperature:	–55°C to 125°C.
Thermal Shock:	MIL-STD-202, Method 107, Test Condition B
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A: High RH (95%) and elevated temp (40°C) for 240 hours
Salt Spray	MIL-STD-202, Method 101, Test Condition B

Part Numbering System





Packaging						
Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width		
688 Series						
Ammo	N/A	1000	MAT4P	N/A		
Bulk	N/A	1000	MX	N/A		